



# Metal Primer



## Metal Primer

PANG Metal Primer is recommended for use in cold bonding applications in conjunction with PANGOFOL and PLASTOPANG cements.

Metal Primer can boost adhesion when bonding rubber or PVC to metal by as much as 50%.

Flammable.

SHAKE WELL BEFORE EACH USE.

Item No.	Quantity	Case Qty.
960/QT	945 ml (1 quart)	12
960/GAL	3.8 litre (1 gallon)	4
960/5GAL	19 litre (5 gallon)	1

## For Best Results Use



## Bufsol Rubber Cleaner & PVC Cleaner

Item No.	Quantity	Case Qty.
816F/400ML	400 ml (11 oz)	12
816F/QT	945 ml (1 quart)	12
816F/GAL	3.8 litre (1 gallon)	4
816F/5GAL	19 litre (5 gallon)	1
816F/55GAL	208 litre (55 gallon)	1

## Recommended Tools

Item No.	Description
SLP6550	3,500 RPM Air Buffer
968LB	Quart Cement Dispenser with Brush
975	Refillable Sprayer
RSB3	Twisted Wire Brush



# Metal Primer

## *Instructions for Use*

### **RECOMMENDED USES**

PANG Primer minimizes oxidation on prepared metal surfaces, and provides an excellent surface when bonding rubber to metal or concrete with Plastopang or Pangofol. PANG Primer can be used to coat chutes, hoppers, drums and tanks prior to applying PANG adhesives. PANG Primer is very fast drying and can be applied with a brush, roller or sprayer. PANG Primer dries to a chalky gray finish and remains usable for 24 hours if primed surfaces are kept clean and dry. When PANG Primer is applied and is left for more than 24 hours, reapply PANG Primer to the primed surface and allow to dry.

### **COVERAGE**

PANG Primer will cover 18.7 square meters (18.7 square meters 200 square feet) per 945ml (quart) per single coat.

### **TEMPERATURE RANGE FOR APPLICATION**

-23°C (-10°F) to 93°C (200°F)

### **SHELF LIFE**

One year in a sealed, original container.

### **METAL PREPARATION AND APPLICATION**

1. Shake well before each use.
2. Use a grinder with a twisted wire brush or sanding disc to prepare the metal surface. Remove all rust and oxidation. The surface should be as even as possible.
3. Clean the metal surface with Bufsol and a clean cloth to remove all metal shavings and dust.
4. Apply an even coat of PANG Primer to the surface and allow to dry for a minimum of 30 minutes.
5. Apply the appropriate adhesive for the type of material being used. Follow the instructions for the adhesive.