

*CFC-Free  
All Purpose  
Bonding  
Cement*

**PANG**  
INDUSTRIAL

# Pangofol Black



- CFC-free Pangofol Black is excellent for splicing belts, bonding belt repair strips and patches, and bonding rubber-to-rubber, whether natural rubber, SBR, Neoprene, etc. Provides excellent adhesion for cleat fabrication and in rubber-to-metal applications. Pangofol Black is mixed with Activator (Cat. No. 968F) at a ratio of 11.5 parts Pangofol Black to 1 part Activator.
- Pangofol Black is a CFC-free two-part black chloroprene liquid cement that provides high initial tack and excellent adhesion characteristics, and is free of aromatics.
- The working temperature range of the product once cured is 10°F (-23°C) to 185°F (85°C). Pangofol Black cures to a usable bond in 4 to 6 hours. Full cure is in 24 hours at 70°F (21°C).
- Pangofol Black is available in quart (Cat. No. 992F/QT), gallon (992F/GAL), 5 gallon (992F/5GAL) and 55 gallon (992F/55GAL) containers.