



Belt Repair Units



Reinforced Repair Strips

Fabric reinforced repair strips with an extremely tough cover stock and beveled edges. Recommended for permanent repair of impact breaks. Designed to cover bottom of breakthrough damage.

Must be applied using Pangofol and PANG Activator.

Item No.	Description	Box Qty.
NPL10LF	Repair Strip 100 mm - 10000 mm (4" x 396")	1
NPL15LF	Repair Strip 150 mm - 10000 mm (6" x 396")	1



Non-Reinforced Repair Strips

Molded rubber repairs used to cover and protect surfaces where A&B fill was used. Also used to protect shallow cuts and rough areas.

Must be applied using Pangofol and PANG Activator.

Item No.	Description	Box Qty.
PLC10LF	Rect. Patch 100 mm - 10000 mm (4" x 396")	1
PLC15LF	Rect. Patch 150 mm - 10000 mm (6" x 396")	1



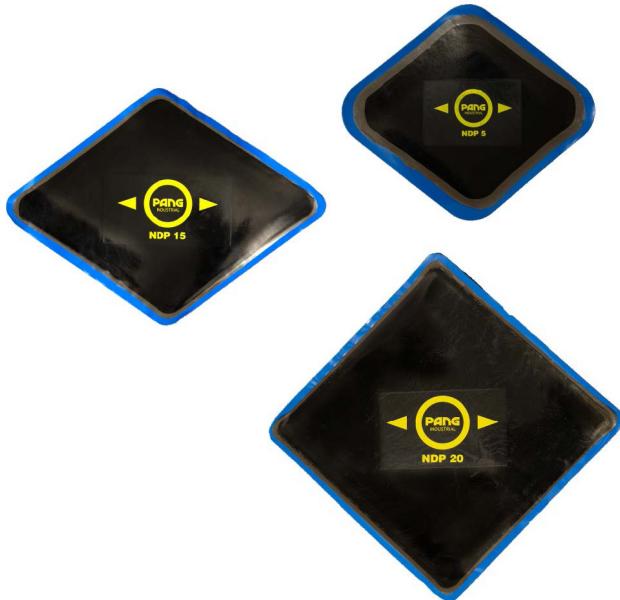
Salvadori Extendable Roller Stitcher

The most versatile high pressure stitcher on the market, extends from 618mm to 1131mm (24.5" to 45.5").

Item No.	Description
200-423	Extendable Roller Stitcher, each



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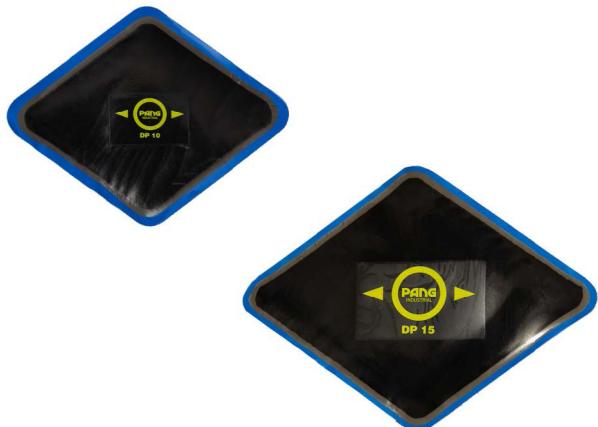


Reinforced Diamond Repairs

Black, diamond-shaped, fabric-reinforced repairs with an extremely tough cover stock and beveled edges. Designed to cover bottom side of belt for breakthrough damage. Recommended for permanent repair of impact breaks.

Must be applied using Pangofol and PANG Activator.

Item No.	Width mm (inches)	Usual Cured Length mm (inches)	Box Qty.
NDP5	115 mm (4½")	135 mm (5¼")	10
NDP10	190 mm (7½")	240 mm (9½")	5
NDP15	275 mm (11")	350 mm (13¾")	3
NDP20	370 mm (14½")	490 mm (19¼")	2



Non-Reinforced Diamond Repairs

Black, diamond-shaped, fabric-reinforced repairs with an extremely tough cover stock and beveled edges. Designed to be used on top side of belt. Recommended for permanent repair of impact breaks.

Must be applied using Pangofol and PANG Activator.

Item No.	Width mm (inches)	Usual Cured Length mm (inches)	Box Qty.
DP5	115 mm (4½")	135 mm (5¼")	10
DP10	190 mm (7½")	240 mm (9½")	5
DP15	275 mm (11")	350 mm (13¾")	3
DP20	370 mm (14½")	490 mm (19¼")	2

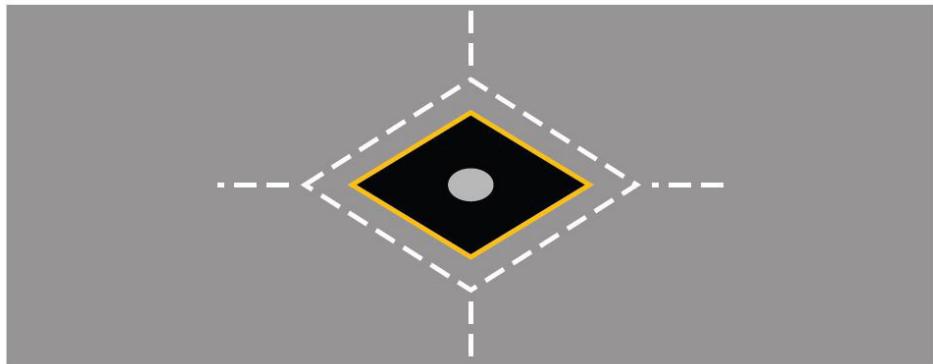


Belt Repair Units

Instructions for Use

PROCEDURES:

1. Clean the damaged belt with Bufsol Pre-buff cleaner and a clean cloth.
2. Cut any loose rubber or fabric from the damaged area.
3. Center the patch over damage and outline an area $\frac{1}{2}$ " larger on all sides.



4. Buff or skive the outlined area with the medium grit buffering wheel on a low rpm grinder (5,000 rpm maximum), until all damage is removed and an even velvet surface texture remains. The skive should be deep enough to countersink the patch and avoid contact with the belt cleaner.
5. Clean the buffed area with the wire wheel on a low speed grinder (5,000 rpm maximum).
6. Mix PANGOFOL cement with activator (60CC per 945 ml) of cement.
7. For best results use 2 coats of PANGOFOL cement. Apply first coat of cement to the prepared belt surface and to the back of the patch. Let dry completely (30 to 45 minutes). Apply 2nd coat of cement to both and let dry until tacky (5 to 10 minutes).
8. Install the patch in the skived area. Press down and stitch with roller stitcher from the center outward until the patch is completely contacting the belt.
9. For best results allow the patch to cure 4-6 hours before returning the belt to service.