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your application.  
Level sensors from ifm.**

Automation solutions from ifm.



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# Systems for level monitoring. The optimum solution for every requirement.

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For long distances and difficult surfaces

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For long distances, angle-independent measurement with focused light spot

**Photoelectric 3D**  
For bulk materials and for completeness monitoring

Accessories

moneo

continuous level measurement

**5 YEARS**  
Warranty  
on ifm products



Sensor type	Max. measuring range	Analogue output	Switching output	Approvals	
LMT, LMC	–	–	√	EHEDG, 3A, FDA, EC1935, WHG, ATEX, DNV/GL, FCM	4 – 5
LI	–	–	√	WHG	6 – 7
KG, KI; KQ	25	–	√		8 – 11
LK, LT	73	√	√	WHG	12 – 13
LW	1000	√	√	EHEDG, 3A, FDA, EC1935, USP VI	14 – 15
LR	200	√	√	EHEDG, 3A, FDA, EC1935, WHG	16 – 19
PG, PI, PA PS, PN, PE, PM	–	√	√	EHEDG, 3A, FDA, EC1935, ATEX, DNV/GL, FCM	20 – 25
UGT, UIT	800	√	√		26 – 27
O1D	980	√	√		28 – 29
O3D	800	√	√		30 – 31
					32 – 33
					34 – 35

# Impedance spectroscopy. The alternative to tuning forks. Suppression of residues and foam.

**Reliable detection:**  
Suppression of residues, splash-  
ing water or foam.

**Better than a tuning fork:**  
No mechanical components, fully  
compatible regarding installation  
and function.

**Immediately ready for use:**  
Factory settings for the most  
common media.

**Adaptable using IO-Link:**  
Adaptation to and differentiation  
of media configurable.

**More transparency:**  
Read process values to optimise  
the application.

**Hygienic design:**  
High-grade stainless steel  
housing with PEEK sensor tip.  
Versions for industrial and  
hygienic applications.



## Type LMC level sensors

Flexible mounting  
thanks to orienta-  
tion-independent  
installation.

Approval to  
DNV/IGL.

Complementary  
switching outputs.

A thread  
at the back  
permits variable  
insertion depths.

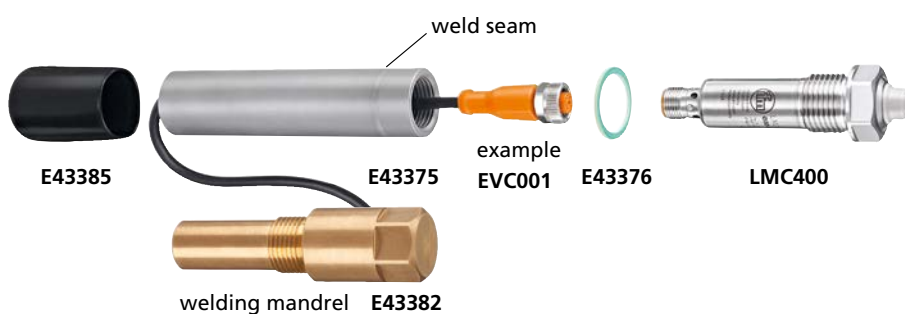


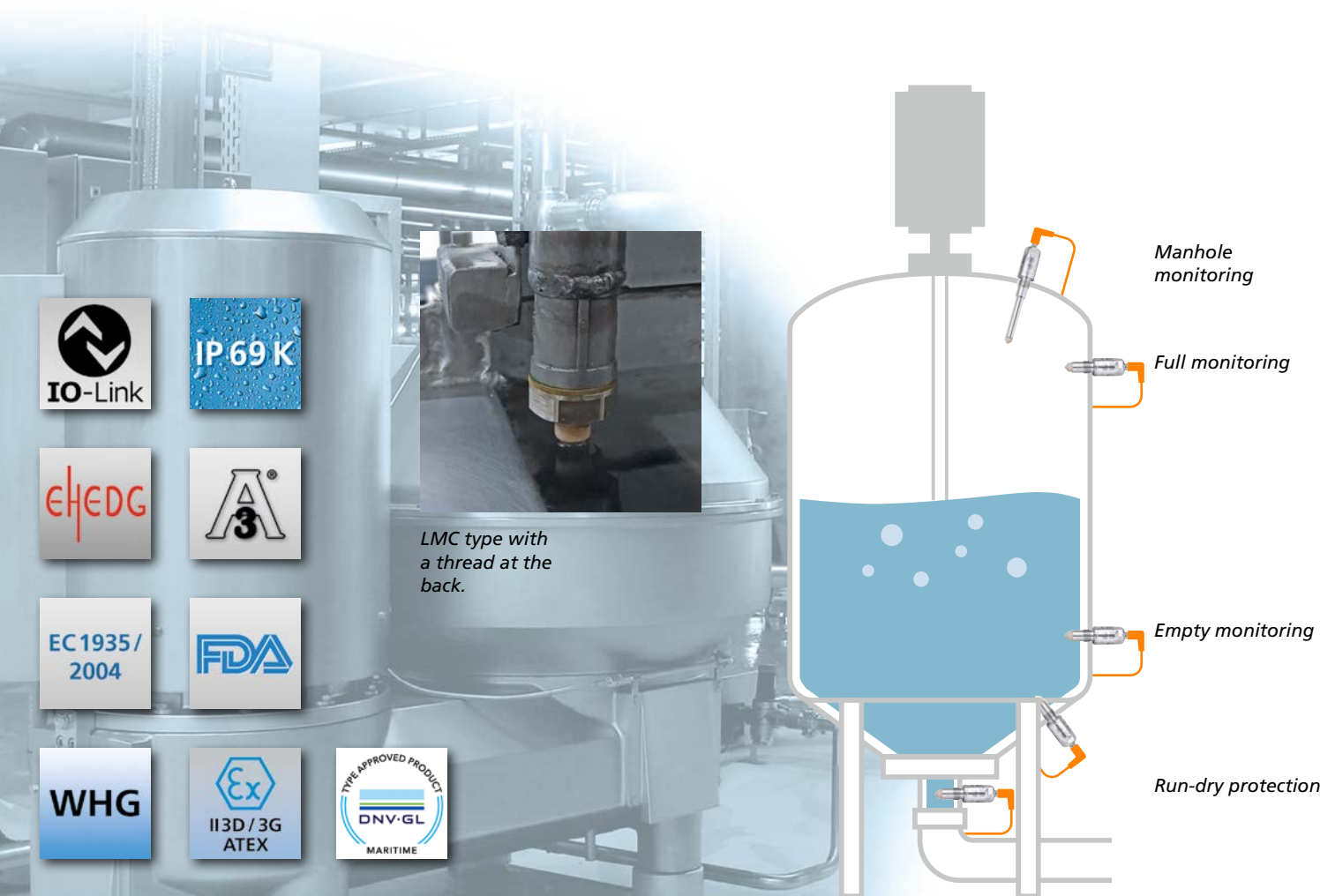
Process connection	Installation depth [mm]	Order no.	Order no.
Use		Water	Oil
G 1/2	10	LMC100	LMC110
G 1/2	21	LMC400	LMC410
1/2 NPT	34	LMC500	LMC510
1/2 NPT	40	LMC502	



## Installation exam- ple LMC400:

Rear installation of  
the LMC400 sensor  
in the pipe permits  
variable installa-  
tion depths.





LMC type with a thread at the back.

**LMT level sensors**

Flexible mounting thanks to orientation-independent installation.

Shock and vibration resistant in a robust stainless steel housing.

Hygienic approvals EHEDG, 3A and FDA.

Versions available as overflow prevention.

Complementary switching outputs.



Process connection	Installation depth [mm]	Order no.	Order no.	Order no.
<b>Approvals</b>		<b>Sanitary</b>	<b>WHG</b>	<b>ATEX</b>
<b>Preset to aqueous media</b>				
G 1/2	11	LMT100	LMT191	
G 1/2	38	LMT102	LMT192	
G 1/2	153	LMT104	LMT194	
G 1/2	253	LMT105	LMT195	
G 3/4	28	LMT202	LMT292	
G 1	38	LMT302	LMT392	
<b>Preset to oils, fats, powder</b>				
G 1/2	11	LMT110		LMT01A
G 1/2	153			LMT03A
G 1/2	253			LMT04A
<b>Preset to sugary media</b>				
G 1/2	11	LMT121		

# Capacitive. For overflow prevention and leakage monitoring.

**Ready in no time:**  
Easy mounting adjustment.

**Flexible:**  
Normally closed / normally open  
programmable.

**Clear:**  
Clearly visible indication  
of the switch points.

**Variable use:**  
Insertion depths of  
132 to 737 mm.

**Certified:**  
Approval as overflow protection  
or leakage sensor to the German  
Federal Water Act.



## LI type point level sensor

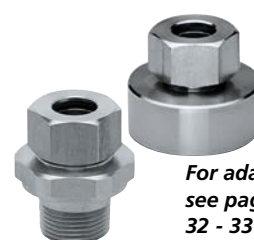
Optimised for use in hydraulic oils and coolants.

Modular mounting concept for flexible use.

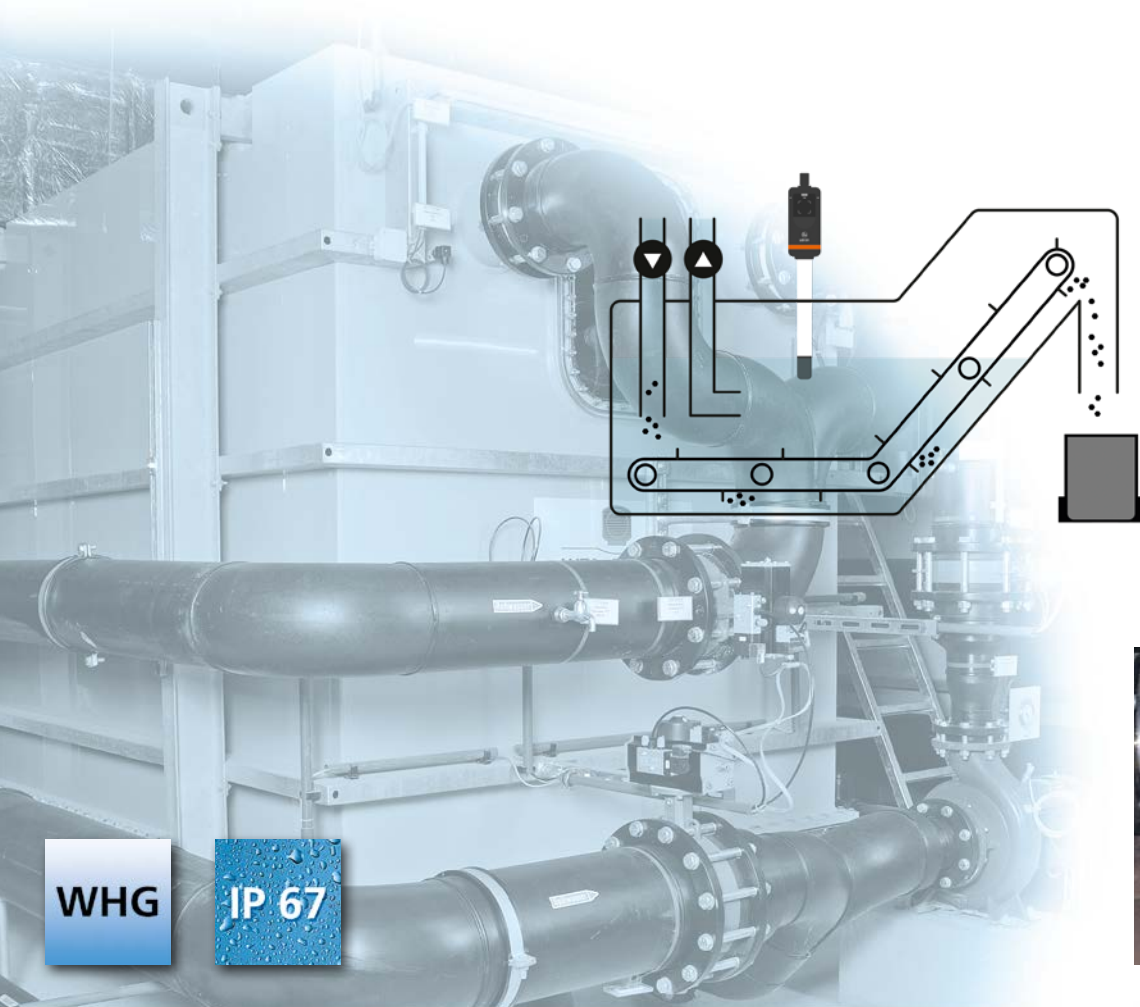
It only takes one push of a button to adjust and set the output function.



Probe length [mm]	Temperature water [°C]	Temperature oil [°C]	Order no.
<b>2 switching outputs, 1 x temperature, 1 x level or 2 x level depending on damping (e.g. water/oil)</b>			
132	-10...85	-10...85	<b>LI5131</b>
273	-10...85	-10...85	<b>LI5132</b>
481	-10...85	-10...85	<b>LI5133</b>
737	-10...85	-10...85	<b>LI5134</b>



For adapters see pages 32 - 33



**WHG**

**IP 67**



Probe length [mm]	Temperature water [°C]	Temperature oil [°C]	Order no.
<b>1 switching output, normally closed</b>			
<b>Overflow prevention to WHG</b>			
132	0...35	0...65	<b>LI2141</b>
273	0...35	0...65	<b>LI2142</b>
481	0...35	0...65	<b>LI2143</b>
<b>Leakage sensor to WHG</b>			
132	0...35	0...65	<b>LI2241</b>
273	0...35	0...65	<b>LI2242</b>
481	0...35	0...65	<b>LI2243</b>

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# Capacitive. For detection through non-metallic tank walls.

## User-friendly:

Many functions such as binary switching output, timer functions as output, damping function as well as normally closed / normally open and window function.

## Communicative:

Process values, parameter setting data and diagnostic information can be transferred and evaluated via IO-Link.

## Simple:

Parameter setting via IO-Link before installation, as an alternative also via pushbuttons on the sensor.

## Repeatable:

Simple parameter setting of many sensors via "copy & paste" in the LR DEVICE software or via a memory plug.

## Perfect:

Ingenuously simple switch point setting thanks to the LED display.



### KG / KI type point level sensors

Capacitive sensors in cylindrical M18 or M30 housing.

Protection rating IP 65 to IP 69K.

High medium temperature up to 110 °C.

EMC resistance up to 30,000 V.

12-digit display for optimum switch point setting (KG / KI6000).



Sensing range [mm]	Connection	Setting	Order no.	Order no.	Order no.
DC PNP			normally closed	normally open	programmable
M18 housing, plastic					
0.5...40 nf	M12 connector	signal display			KG6000
8 nf	cable	teach button			KG5069 <sup>1)</sup>
12 nf	M12 connector	teach button			KG5066
0.5...30 nf	cable	potentiometer	KG5301	KG5303	
0.5...30 nf	M12 connector	potentiometer	KG5307	KG5309	
M30 housing, plastic					
0.5...40 nf	M12 connector	signal display			KI6000
20 nf	M12 connector	teach button			KI5083
0.5...40 nf	cable	potentiometer	KI5301	KI5303	
0.5...40 nf	M12 connector	potentiometer	KI5307	KI5309	
M30 housing, metal					
8 f	M12 connector	teach button			KI5085
15 nf	M12 connector	teach button			KI5087

<sup>1)</sup> Housing white PP

f: flush installation nf: non-flush installation





**Easy empty and full teach on bypasses**

Are suited for bypass installation for easy empty and full teach without value fluctuations or interruption of the process.



**Installation with and without contact with the medium**

Can operate in and outside the medium.



**Detection of bulk material and liquids.**

Are suited, in contrast to other measuring principles, for liquids and bulk material.

**Trouble-free use.**

Look through non-metallic walls. Suppress deposits. Versions for potentially explosive atmospheres (ATEX).



**KQ type point level sensor**

Capacitive sensors in small rectangular plastic housing.

Simple installation with installation adapters and fastening straps.

Condition-based maintenance through detection of deposits and soiling.

Identification of different media allows for use in applications such as mixing tasks in tanks.



12-digit display for optimum switch point setting (KG / KI6000).



Sensing range [mm]	Connection	Order no.
<b>DC PNP</b>		
12 nf	cable 2 m	<b>KQ6002</b>
12 nf	M8 plug	<b>KQ6004</b>
12 nf	M12 plug	<b>KQ6005</b>
12 nf	cable 2 m	<b>KQ5100</b>
12 nf	M12 plug	<b>KQ5101</b>
12 nf	M8 plug	<b>KQ5102</b>

Capacitive.  
For continuous detection  
through non-metallic  
tank walls.

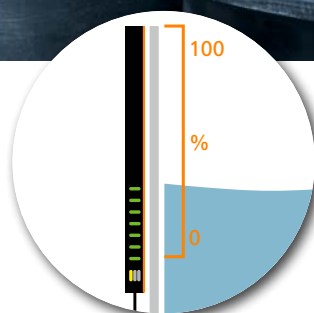
**Permanently in view:**  
Continuous range monitoring  
of levels.

**Easy installation:**  
"See" through non-conductive  
tank walls without contact and  
maintenance.

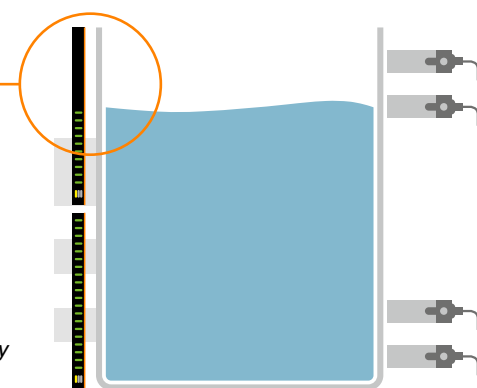
**Three switch points in one:**  
Reduce the number of sensors –  
monitor three point levels with  
only one sensor.

**Quick set up:**  
Configure switch points easily via  
IO-Link.

**No incorrect switching:**  
For reliable switching.  
Build-up and tank walls can be  
suppressed by means of offset.

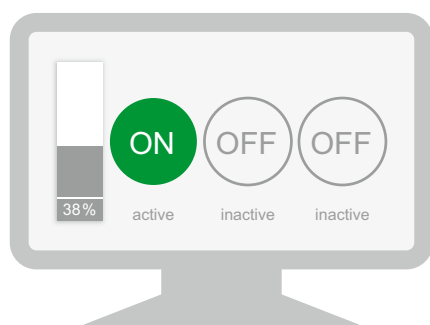


*For condition-  
based maintenance:  
Continuous display  
of the level via  
IO-Link of  
0 - 100 %.*



*By combining several  
sensors the detection  
range can be increased  
correspondingly.*

*Conventional limit  
monitoring requires  
two or three sensors  
per range.*



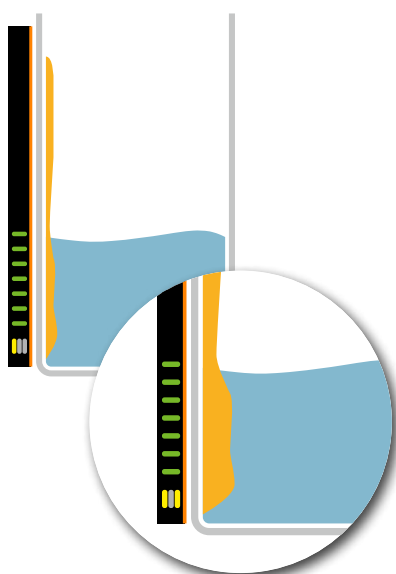
*Up to three point levels can be monitored  
by just one sensor; and this at the same  
time with continuous range monitoring.*





**Determine the point level via bypass**

With conductive tank walls, the sensor is installed on a non-conductive bypass pipe. To ensure reliable level detection in a thin bypass pipe, liquids can be detected as from a pipe diameter of 10 mm by means of the pipe adapter.



Suppress and monitor deposits.

**KQ10 type point level sensors**  
 Process values of 0...100 % can continuously be transferred via IO-Link in ranges of 250 mm without dead band.  
 Setting of switch points and other functions, such as normally closed/ normally open, hysteresis, or the orientation and the sensing face of the sensor via IO-Link.



Housing [mm]	Connection	Order no.
<b>DC · 3 switching outputs, NO/NC programmable / maintenance</b>		
Rectangular design plastic 250 x 28 x 16.7	cable 2 m, 5 pins	<b>KQ1000</b>
	cable 0.1 m, M12 connector, 5 pins	<b>KQ1001</b>
<b>Accessories</b>		Order no.
Adapter for flat mounting		<b>E12675</b>
Pipe adapter		<b>E12676</b>
Surface-mount tape		<b>E12677</b>
Cable tie		<b>E10880</b>
IO-Link interface		<b>E30390</b>
IO-Link master / PROFINET		<b>AL1100</b>
Connection cable		<b>EVC058</b>

# Capacitive. For applications on hydraulic and coolant tanks.

## Professional:

For industrial applications in water-based or oil-based media.

## Variety:

Versions with 2 or 4 switching outputs or analogue output 4...20 mA / 0...10 V)

## Safe:

Type LK12 with approval as overflow protection.

## Combined:

Type LT for level and temperature monitoring.

## Flexible:

Variable insertion depths thanks to clamp fitting.



### LK level sensors

Display and handling directly on the unit or via IO-Link.

As an option with analogue output or up to four switching outputs.

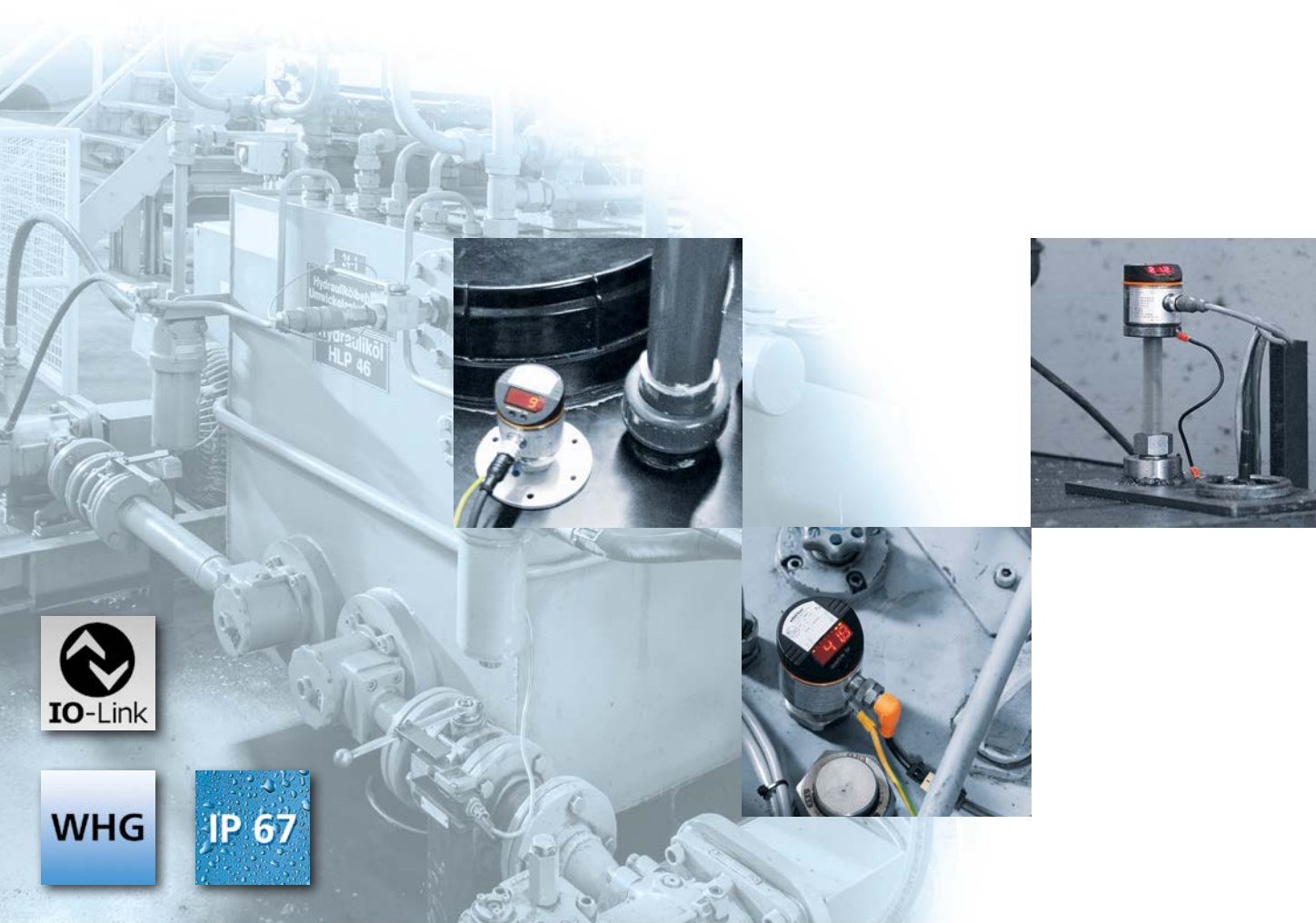
Suitable for oil temperatures up to 70 °C.

Versions complying with the German Federal Water Act selectable.



Probe length [mm]	Description	Order no.
<b>2 switching outputs</b>		
264		LK1022
472		LK1023
728		LK1024
264	Automatic medium detection	LK7022
472		LK7023
728		LK7024
264	WHG	LK1222
472		LK1223
728		LK1224
<b>1 switching output and 1 analogue output 4...20 mA / 0...10 V</b>		
264		LK3122
472		LK3123
728		LK3124
<b>4 switching outputs</b>		
264		LK8122
472		LK8123
728		LK8124





**LT type level sensors**

Display and handling directly on the unit or via IO-Link.

Suitable for water-based or oil-based media.

Suitable for oil temperatures up to 70 °C.

For level and temperature.



Probe length [mm]	Description	Order no.
<b>4 switching outputs for level and temperature</b>		
264	2 switching outputs for level	<b>LT8022</b>
472	2 switching outputs for temperature	<b>LT8023</b>
728		<b>LT8024</b>
<b>1 analogue output, 1 switching output</b>		
264	1 analogue output for level <sup>1)</sup>	<b>LT3022</b>
472	1 switching output for temperature <sup>1)</sup>	<b>LT3023</b>
728		<b>LT3024</b>

<sup>1)</sup>Level / temperature selectable



For adapters see pages 32 - 33

# Contactless radar. For non-contact level measurement in tanks up to 10m.



**Simple:**  
Quick set-up, only one parameter required.

**Hygienic design**  
Robust high-grade stainless steel housing and approvals tailored to hygienic requirements. For CIP/SIP applications.

**IO-Link:**  
Remote maintenance, an advantage especially for high tanks.

**Precise:**  
Accurate and continuous level measurement for liquids in the food sector.

**LW27 type  
hygienic level  
sensor**

Measuring range  
0.01...10m

Medium tempera-  
ture -40...150 °C

Pressure-resistant  
up to 8 bar.

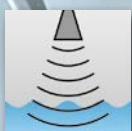
Easily adjustable  
via IO-Link.



Process connection	Order no.
2 switching outputs or 1 switching output and 1 analogue output 4...20 mA	
Aseptoflex Vario G1	LW2720



For adapters  
see pages  
32 - 33



**Mixing tanks with agitators**



*The non-contact radar measuring principle prevents malfunctions or failures of the sensor caused by the adhesion of viscous media or collisions with agitators.*

**CIP process**



*The sensor is designed for use in hygienic areas, so that even CIP and SIP processes or the use of spray balls do not cause any problems.*

**Storage tanks**



*With the LW2720 level sensor, levels of liquid media in tanks with a height of up to 10 metres can be monitored precisely and without blind areas.*

**Process tanks**



*Optimisation of the batch filling process thanks to independence from temperature changes and density changes of the media.*

# Guided wave radar. For industrial and hygienic applications.



## Versatile:

Modular sensor concept, flexible in use.

## Variable:

Rods can be cut to size as required.

## Reliable:

Measuring principle independent of temperature influences.

## Optional outputs:

Versions with two or four switching outputs or analogue output 4...20 mA / 0...10 V.

## Selectable:

Designs with and without display.

### LR type level sensors

Display and handling on the unit or via IO-Link.

As an option with analogue output or up to four switching outputs.

Rod lengths freely selectable between 10...200 cm.

Versions to the German Federal Water Act available.



Process connection	Order no.
<b>2 switching outputs or 1 switching output and 1 analogue output 4...20 mA</b>	
G 3/4 male	LR2050
3/4" NPT	LR2350
<b>1 switching output and 1 analogue output 4...20 mA or 0...10 V</b>	
G 3/4 male	LR3000
3/4" NPT	LR3300
<b>2 switching outputs</b>	
G 3/4 male	LR7000
3/4" NPT	LR7300
<b>4 switching outputs</b>	
G 3/4 male	LR8000
3/4" NPT	LR8300
<b>4 switching outputs / WHG</b>	
G 3/4 male	LR8010 <sup>1)</sup>

<sup>1)</sup>Only in connection with rod and coaxial pipe, see page 18

### LR type level transmitters

For industrial use.

As an option with analogue output or up to four switching outputs.

Protection rating IP 69K.

Easily adjustable via IO-Link.

Rod lengths freely selectable between 10...200 cm.







Process connection	Order no.
<b>1 switching output and 1 analogue output 4...20 mA or 0...10 V</b>	
G 3/4 male	<b>LR3020</b>
3/4" NPT	<b>LR3320</b>
<b>2 switching outputs</b>	
G 3/4 male	<b>LR7020</b>
3/4" NPT	<b>LR7320</b>
<b>4 switching outputs</b>	
G 3/4 male	<b>LR8020</b>
3/4" NPT	<b>LR8320</b>

**LR27 hygienic level sensor**

Display and handling on the unit or via IO-Link.

Medium temperature -40...150 °C.

Pressure-resistant up to 40 bar.

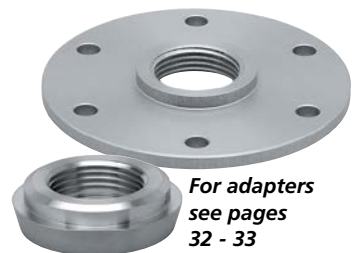
Rod lengths of 15...200 cm selectable.



Process connection	Order no.
<b>2 switching outputs or 1 switching output and 1 analogue output 4...20 mA</b>	
Aseptoflex Vario G1	<b>LR2750</b>



For rods and coaxial pipes see pages 18 - 19



For adapters see pages 32 - 33

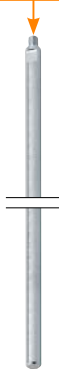
# Guided wave radar. Rods and coaxial pipes.

Level sensor  
3/4" NPT  
Type LR3300  
Type LR7300  
Type LR8300  
Type LR2350  
Type LR3320  
Type LR7320  
Type LR8320



Rods for LR level sensors with 3/4" NPT or G 3/4 male, industrial applications

Material: high-grade stainless steel (1.4404 / 316L)



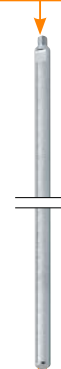
Welding adapter G 3/4 male  
E43379



Level sensor  
G 3/4 male  
Type LR2050  
Type LR3000  
Type LR7000  
Type LR8000  
Type LR8010<sup>1)</sup>  
Type LR3020  
Type LR7020  
Type LR8020



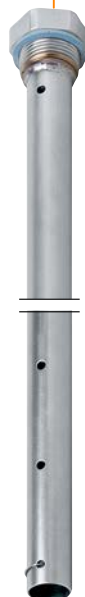
<sup>1)</sup> only in connection with rod and coaxial pipe



Length [mm]	Order no.
150	E43225
210	E43351
240	E43203
265	E43352
300	E43226
450	E43204
500	E43227

Coaxial pipes for LR level sensors with G 3/4 male, industrial applications

Material: stainless steel (1.4301 / 304)



Process connection	Length [mm]	Order no.
G 3/4	150	E43230
	210	E43354
	240	E43211
	265	E43355
	300	E43228
	450	E43212
	500	E43229
	700	E43213
	800	E43336
	1000	E43214
	1200	E43244
	1200	E43215
	1400	E43216
	1600	E43217
2000	E43356 <sup>3)</sup>	
G 3/4	450, without holes	E43320
	1000, without holes	E43245
	700, slotted	E43333
	1200, slotted	E43334

<sup>3)</sup> only for sensor type LR2050, LR3020, LR7020, LR8020



**Hygienic level sensor  
Type LR2750**



**Rods for level sensor LR2750,  
hygienic**

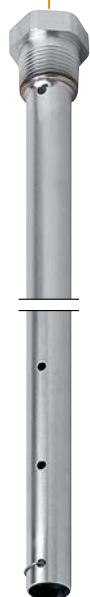
*Material:  
high-grade  
stainless steel  
(1.4404 / 316L)*



Length [mm]	Order no.
700	E43205
800	E43337
1000	E43207
1200	E43208
1400	E43209
1600	E43210
2000	E43353 <sup>3)</sup>

Length [mm]	Order no.
150	E43345
300	E43346
500	E43340
700	E43347
1000	E43341
1500	E43348
2000	E43342

<sup>3)</sup> only for sensor type LR2050, LR3020, LR7020, LR8020



Process connection	Length [mm]	Order no.
3/4" NPT	240	E43377
	450	E43218
	700	E43219
	1000	E43220
	1200	E43223
	1400	E43224
	1600	E43221
	2000	E43378 <sup>3)</sup>

<sup>3)</sup> only for sensor type LR2050, LR3020, LR7020, LR8020

For a wide selection of other accessories visit [ifm.com](http://ifm.com)



For adapters see pages 32 - 33

Hydrostatic.  
For industrial applications  
on tanks and in  
free-flowing waterways.

**Robust:**

Overload-protected measuring principles with a good long-term stability.

**Compact:**

Pressure transmitters without display and with analogue output.

**Precise:**

Ceramic-capacitive and piezoresistive measuring cells.



*PA type pressure sensor  
2-wire pressure transmitter.  
Ceramic-capacitive measuring cell.*



Process connection	Measuring range relative pressure [mbar]	Order no.
<b>Analogue output 4...20 mA</b>		
G 1/4 female	0...1000	<b>PA3027</b>
G 1/4 female	0...250	<b>PA3028</b>
G 1/4 male	0...250	<b>PA3528</b>
G 1/4 male	0...100	<b>PA3589</b>
<b>Analogue output 0...10 V</b>		
G 1/4 female	0...1000	<b>PA9027</b>
G 1/4 female	0...250	<b>PA9028</b>

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**PS type submersible pressure transmitters**

*PUR or FEP cable for high resistance to media.*

*Version with ATEX approval for group I, category M1 and group II, category 1G and 1D.*

*Pressure compensation via internally vented cable.*



**For adapters see pages 32 - 33**

Measuring range relative pressure [mbar]	Cable [m]	Order no.
<b>For standard applications, CE approval</b>		
0...1000	PUR, 30	<b>PS3617</b>
0...1000	PUR, 15	<b>PS3417</b>
0...600	PUR, 30	<b>PS3607</b>
0...600	PUR, 15	<b>PS3427</b>
0...600	PUR, 10	<b>PS3407</b>
0...250	PUR, 5	<b>PS3208</b>
<b>For high resistance to media, CE approval</b>		
0...1000	FEP, 30	<b>PS4607</b>
0...1000	FEP, 15	<b>PS4417</b>
0...600	FEP, 20	<b>PS4506</b>
0...600	FEP, 10	<b>PS4407</b>
0...250	FEP, 10	<b>PS4408</b>
0...250	FEP, 5	<b>PS4208</b>
<b>For hazardous areas, CE, Ex, GL approvals</b>		
0...1000	FEP, 15	<b>PS317A</b>
0...600	FEP, 10	<b>PS307A</b>
0...250	FEP, 5	<b>PS308A</b>

# Hydrostatic. For industrial applications on tanks.



## Robust:

Overload-protected measuring principles with a good long-term stability.

## Quick setting:

Easy to use to VDMA standard via 3 pushbuttons (PN type).

## Unambiguous:

Large pointer display with LED ring (type PG).

## Precise:

Ceramic-capacitive and piezoresistive measuring cells.

### PN type pressure sensor

Programmable 2-colour display, clearly visible switch-point LEDs.

Rotatable process connection.

3 pushbutton operation with raised buttons.

IO-Link.

### PE type pressure sensor

EPDM seal.



Process connection	Factory setting Measuring range Relative pressure [mbar]	Order no.	Factory setting Measuring range Relative pressure [mbar]	Order no.
2 switching outputs			1 switching output and 1 analogue output 4...20 mA / 0...10 V	
G 1/4 female	0...1000	PN7097	0...1000	PN3097
G 1/4 male	0...1000	PN7597	0...1000	PN3597
2 switching outputs or 1 switching output and 1 analogue output 4...20 mA / 0...10 V, scalable				
G 1/4 female	0...1000	PN2097	0...250	PN2098
G 1/4 male	0...1000	PN2597	0...250	PN2598
G 1/4 female	-500...500	PN2169		
G 1/4 male	-500...500	PN2569		
2 switching outputs or 1 switching output and 1 analogue output 4...20 mA / 0...10 V, scalable				
G 1/4 female	-1000...1000	PE2099		
G 1/4 male	-1000...1000	PE2599		



**IP 69 K**

**IP 67**

**PG type pressure sensor**

*Optimum legibility due to the electronic pointer display. Rotatable display. Display of the trend or of the minimum and maximum values.*



Process connection	Factory setting Measuring range Relative pressure [mbar]	Order no.
--------------------	---	-----------

**1 switching output and 1 analogue output 4...20 mA / 20...4 mA, scalable**

G 1/2 male	0...1000	<b>PG2457</b>
G 1/2 male	0...250	<b>PG2458</b>
G 1/2 male	0...100	<b>PG2489</b>



**For adapters see pages 32 - 33**

# Hydrostatic. For hygienic applications on large tanks.



**Hygienic:**  
Ingress resistance, materials and approvals comply with hygienic requirements.

**Robust:**  
Overload-resistant ceramic-capacitive measuring cells with long-term stability.

**Versatile:**  
Variable process connections.

**Precise:**  
High overall accuracy (0.2%).

**Suitable for CIP/SIP:**  
High temperature resistance and electronic temperature compensation.

**Well documented:**  
Free factory certificate for download.

## PG type pressure sensor

Optimum legibility due to the electronic pointer display.

Rotatable display.

Display of the trend or of the minimum and maximum values.



## PM type pressure transmitter

Programmable analogue output  
Accuracy 0.2 %.  
IO-Link.

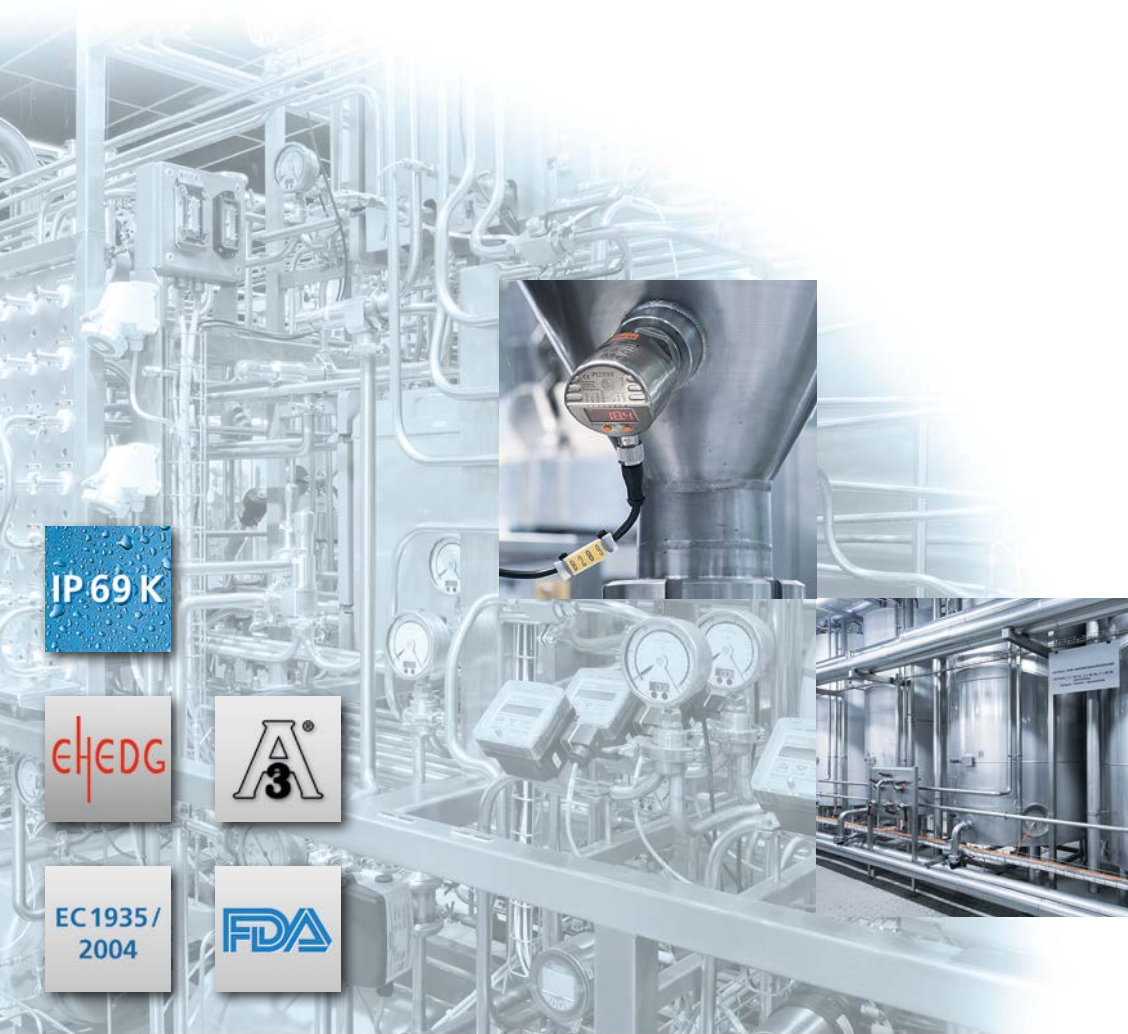


Factory setting Measuring range Relative pressure [mbar]	Process connection	
	Aseptoflex Vario G1 male Order no.	Sealing cone G1 male Order no.
0...100	PG2789	PG2889
0...250	PG2798	PG2898
0...1000	PG2797	PG2897
-1000...1000	PG2799	PG2899

1 switching output and 1 analogue output 4...20 mA / 20...4 mA, scalable

Factory setting Measuring range Relative pressure [mbar]	Process connection	
	Aseptoflex Vario G1 male Order no.	Sealing cone G1 male Order no.
Analogue output 4...20 mA, scalable		
0...1600	PM1717	PM1617
-1000...1000	PM1709	PM1609
0...1000	PM1707	PM1607
0...250	PM1708	PM1608
0...100	PM1789	PM1689
0...400	PM1718	PM1618





IP 69 K

EHEDG

EC 1935 / 2004



**PI type pressure sensor**

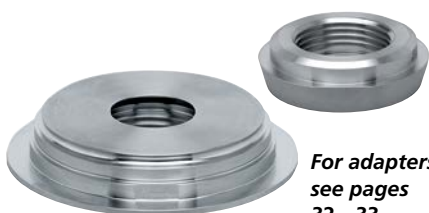
*Programmable analogue output in 2-wire operation.*

*Additional switching output in 3/4-wire operation.*

*IO-Link.*



Factory setting Measuring range Relative pressure [mbar]	Process connection	
	Aseptoflex Vario G1 male Order no.	Sealing cone G1 male Order no.
1 switching output and 1 analogue output 4...20 mA / 20...4 mA		
0...100	<b>PI2789</b>	<b>PI2889</b>
0...250	<b>PI2798</b>	<b>PI2898</b>
0...1000	<b>PI2797</b>	<b>PI2897</b>
-1000...1000	<b>PI2799</b>	<b>PI2899</b>
0...1600	<b>PI2717</b>	<b>PI2817</b>



**For adapters see pages 32 - 33**

# Ultrasonic. For long distances and difficult surfaces.



## Precise:

Precise and continuous level measurement, e.g. of bulk materials.

## Robust:

High-grade stainless steel housing for demanding applications.

## Simple:

Setting via teach button, wire teach or IO-Link.

## Flexible:

Normally closed / normally open programmable.

## Variety:

Versions with two switching outputs or switching and analogue outputs 4...20 mA / 0...10 V.

## Flexible:

Adjustable sound beam.

## Certified:

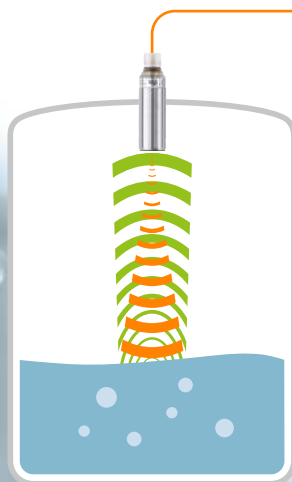
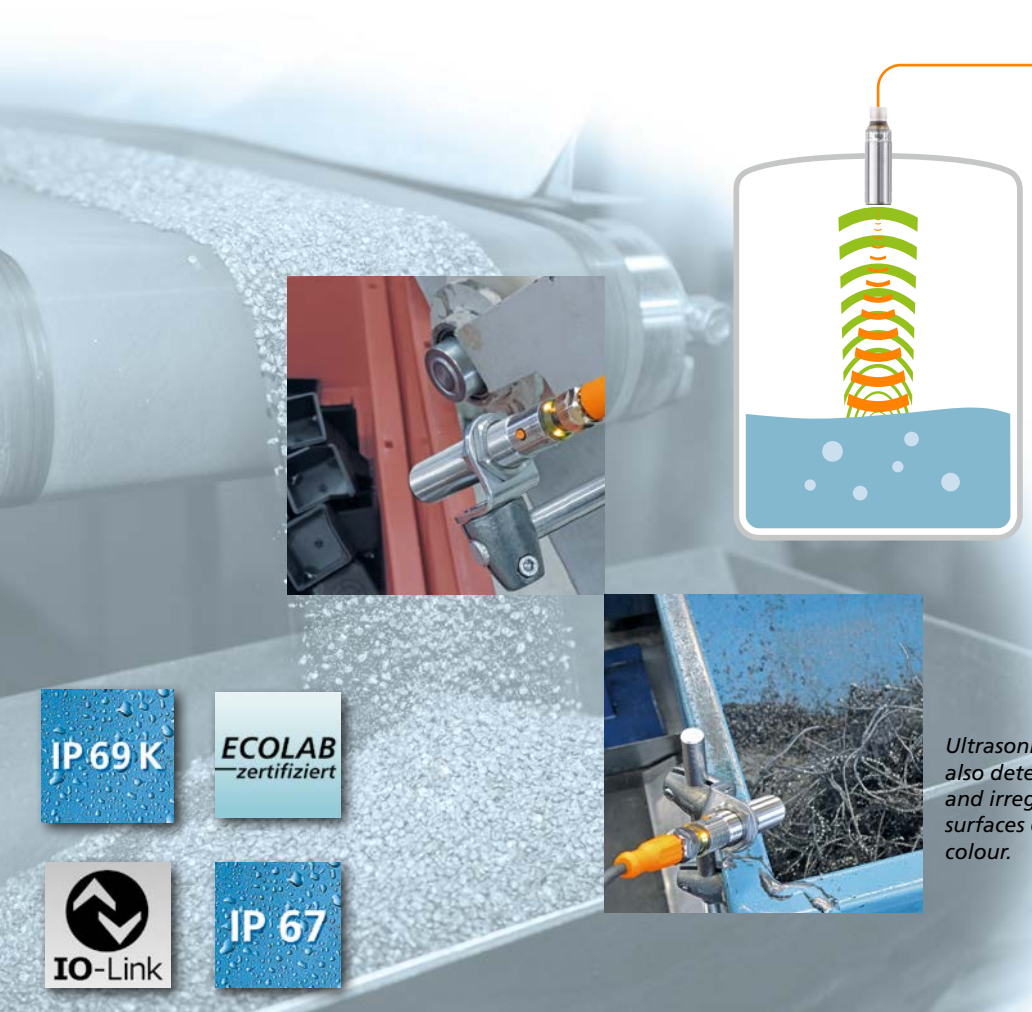
ECOLAB

*UGT Cube type  
ultrasonic sensors*

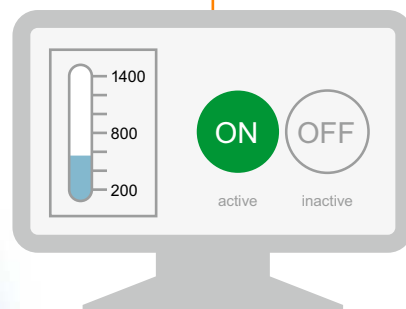


Design	Output <sup>1)</sup>	Order no.	Order no.	Order no.
<b>Max. range [mm]</b>		<b>40...300</b>	<b>60...900</b>	<b>80...1200</b>
M18 Cube	PNP, IO-Link	UGT592	UGT593	UGT594
M18 short	PNP, IO-Link	UGT524	UGT525	UGT526
M18 short	2 x PNP, IO-Link	UGT528	UGT527	UGT529
<b>Max. range [mm]</b>		<b>150...1600</b>	<b>200...2200</b>	
M18 long	2 x PNP, IO-Link	UGT509	UGT512	
M18 long	PNP, 4...20 mA, IO-Link	UGT510	UGT513	
M18 long	PNP, 0...10 V, IO-Link	UGT511	UGT514	
<b>Max. range [mm]</b>		<b>200...3500</b>	<b>300...6000</b>	<b>600...8000</b>
M30	2 x PNP, IO-Link	UIT500	UIT503	UIT506
M30	PNP, 4...20 mA, IO-Link	UIT501	UIT504	UIT507
M30	PNP, 0...10 V, IO-Link	UIT502	UIT505	UIT508
<b>Max. range [mm]</b>		<b>250...2500</b>		
M30	2 x PNP, IO-Link	UIT300		
M30	PNP, 4...20 mA, IO-Link	UIT301		
M30	PNP, 0...10 V, IO-Link	UIT302		

<sup>1)</sup> for versions without IO-Link or for digital/analogue mixed unit versions see ifm.com



**IO-Link**



**IP 69 K**

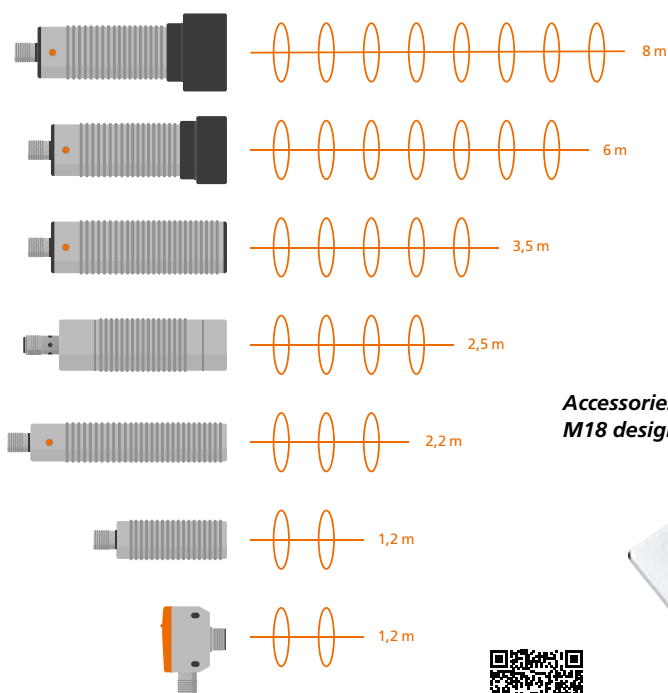
**ECOLAB**  
zertifiziert

**IO-Link**

**IP 67**



*Ultrasonic sensors also detect shiny and irregular surfaces of any colour.*



**Accessories for M18 design**



**Versions in plastic at ifm.com**

Description	Order no.
Sound tube for producing a smaller sound beam	<b>E23000</b>
Sound deflector for installation in small spaces or in dusty environments for ranges up to 1.2 m	<b>E23001</b>
Sound deflector for installation in small spaces or in dusty environments for ranges up to 2.2 m	<b>E23002</b>
Sound tube M30	<b>E23007</b>
Deflection angle M30	<b>E23008</b>

Photoelectric.  
For long distances: angle-independent measurement with focussed light spot.

**Longest distance:**  
Photoelectric level detection of bulk materials and non-transparent liquids. Long ranges up to 9.8 m for large tanks and vessels.

**User-friendly:**  
Scalable detection range with window function.

**Reliable detection:**  
Can be used in applications requiring background suppression. Angle independent detection for easiest adjustment.

**Flexible mounting.**  
Extensive range of fixing components.

**Independent:**  
Shape, colour or structure of the surface to be detected do not matter.



**Photoelectric distance sensor with time-of-flight measurement, type O1D**

Resistant to extraneous light up to 100,000 lux.

2 switching outputs, one output can be configured as analogue output.

4-digit alphanumeric display.



Measurement range [m]	Connection	Light spot diameter [mm]	Order no.
2 switching outputs or 1 switching output and 1 analogue output 4...20 mA / 0...10 V, scalable			
0.2...9.8	M12 connector	< 15 x 15	O1D300

Order now in the ifm  
webshop?  
[ifm.com](http://ifm.com)



Non-contact level measurement on storage tanks.



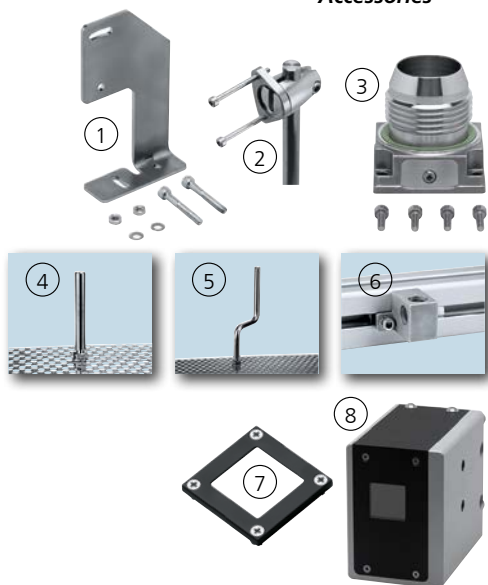
Level detection measurement in sugar cane delivery.



Level detection on a hopper.



### Accessories



no.	Description	Order no.
<b>Mounting accessories</b>		
①	Mounting bracket high-grade stainless steel (1.4404 / 316 L)	<b>E21120</b>
②	Clamp mounting set for rod mount Ø 12 mm	<b>E2D101</b>
③	Mounting adapter with process connection G1 male	<b>E21224</b>
④	Mounting rod, 100 mm, Ø 12 mm, M10 thread, stainless steel	<b>E20938</b>
⑤	Mounting rod, 200 mm, Ø 12 mm, M10 thread, stainless steel	<b>E20940</b>
⑥	Cube for mounting on an aluminium profile, M10 thread, stainless steel	<b>E20951</b>
<b>Device protection</b>		
⑦	Protective cover, glass	<b>E21171</b>
	Protective cover, PMMA	<b>E21133</b>
⑧	Cooling box	<b>E21248</b>

# Photoelectric 3D. For bulk materials and completeness monitoring.



## Award winning:

The first industrial 3D sensor that detects objects and scenes in three dimensions at a glance. The sensor operates on the time of flight principle.

## Independent:

Illumination, time of flight measurement and evaluation in an industrially compatible housing.

## Far-sighted:

Non-contact detection of opaque media for levels of up to 10 m, resistant to extraneous light and irrespective of the colour.

## Flexible:

The measuring segment can be adapted to the shape of the respective tank.

## Informative:

Feedback via LED display.

## Everything under control:

Even in case of conical heaps and funnelling.

### O3D type photoelectric 3D sensors with time of flight measurement

Switching outputs and analogue outputs for the simple integration into the control environment.

Continuous measurement of uneven surfaces.

Determines min, max or mean values.

Teaching of different tank shapes.

Interfering structures are suppressed.

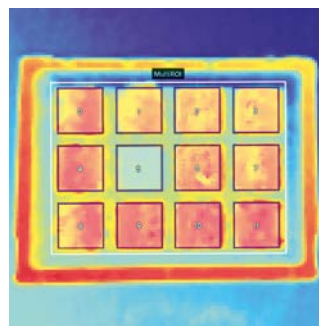
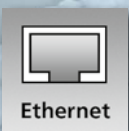


Housing material	Angle of aperture [°]	Max. field of view size [m]		Order no.
<b>2 digital inputs, 3 digital outputs, 1 analogue output</b>				
aluminium	40 x 30	2.61 x 3.47	IP 65, IP 67	<b>O3D300</b>
aluminium	60 x 45	3.75 x 5.00	IP 65, IP 67	<b>O3D302</b>
aluminium	70 x 51	4.70 x 5.00	IP 65, IP 67	<b>O3D304</b>
stainless steel	40 x 30	2.61 x 3.47	IP 65, IP 67, IP 69K	<b>O3D310</b>
stainless steel	60 x 45	3.75 x 5.00	IP 65, IP 67, IP 69K	<b>O3D312</b>
stainless steel	70 x 51	4.70 x 5.00	IP 65, IP 67, IP 69K	<b>O3D314</b>

### 3D sensor accessories

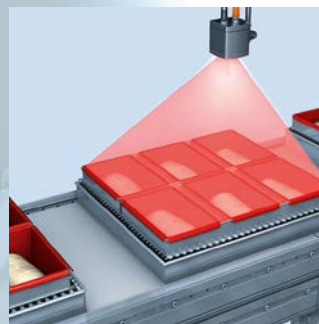


Description	Order no.
Connection cable straight, M12 / RJ45, 2 m MPPE halogen-free	<b>EVF551</b>
Connection cable angled, M12, 3 m PVC	<b>E12456</b>
Mounting set for 3D sensors, stainless steel	<b>E3D301</b>

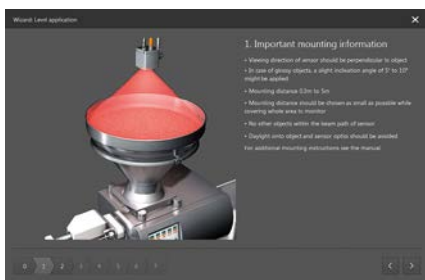


The patented multi ROI allows for having several measuring segments incorporated into one result and, in addition, for providing the individual measured values as well.

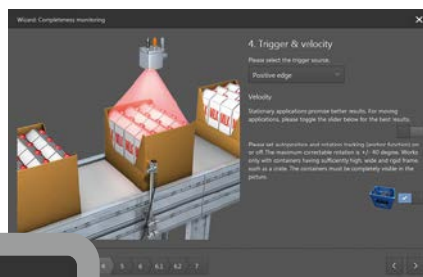
Full crate check – Automatic position and orientation adjustment guarantees a stable function even with a variable object position.



Continuous level measurement of non-transparent solids and bulk materials in tanks, silos, hoppers or in heaps. Data output is provided either in m or m<sup>3</sup>.



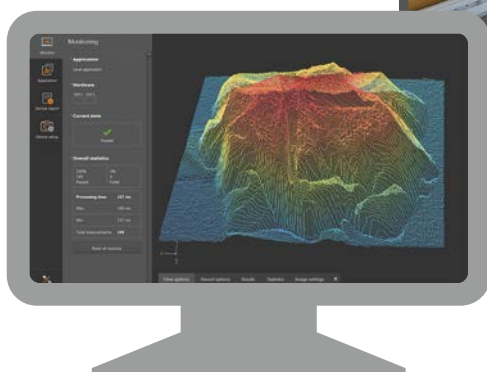
### Level monitoring



### User-friendly.

Continuous exchange with users and extensive handling tests have led to an extremely simple

usability and ease of integration of the sensor - from ordering to replacement.



### Completeness control

# Accessories.

## Adapters for level sensors in industrial and hygienic applications.



### Adapter G 1/2 for LMT type



no.	Process connection	Order no.	Order no. with leakage port
<b>Mounting adapters for industrial and hygienic applications</b>			
①	Clamp 1 - 1.5"	<b>E33401</b>	<b>E43311</b>
	Clamp 2"	<b>E33402</b>	<b>E43312</b>
②	Hygienic pipe fitting, DN25	<b>E43304</b>	-
	Hygienic pipe fitting DN40	<b>E43305</b>	-
③	Varivent type F DN25, D = 50	<b>E43306</b>	-
	Varivent type N DN40...150, D = 68	<b>E43307</b>	-
④	Screw-in adapter G 3/4	<b>E43302</b>	-
	Adapters G 1	<b>E43303</b>	-
④	Adapter 3/4" NPT	<b>E43313</b>	-
⑤	Pipe fitting DN25 SMS	<b>E33430</b>	-
	Pipe fitting DN50 SMS	-	<b>E33444</b>
	Sealing plug G 1/2	<b>E43308</b>	-
⑥	Adapter M30 x 1.5	<b>E43325</b>	-
⑦	Adapter DN50 SMS	<b>E43344</b>	-
⑧	Adapter Aseptoflex Vario	<b>E43358</b>	-
<b>Welding adapters for industrial and hygienic applications</b>			
⑨	Collar G 1/2 Ø 45 mm	<b>E30056</b>	<b>E43315</b>
⑩	Ball G 1/2 Ø 35 mm	<b>E30055</b>	-
⑪	For tanks G 1/2 Ø 30 mm	<b>E43300</b>	<b>E43309</b>
⑪	For pipes G 1/2 Ø 29 mm	<b>E43301</b>	<b>E43310</b>
⑫	Long version G 1/2 Ø 50 mm	<b>E43319</b>	-
⑬	Welding mandrel G 1/2	<b>E43314</b>	-
<b>T-pieces for industrial and hygienic applications</b>			
	T-piece DN25	<b>E43316</b>	-
⑭	T-piece DN40	<b>E43317</b>	-
	T-piece DN50	<b>E43318</b>	-
<b>Variable clamp adapters</b>			
⑮	Clamp adapter for type LMT104 1)	<b>E43349</b>	-
	Clamp adapter for type LMT105 1)	<b>E43322</b>	-

1) only in connection with G 1/2 I adapter

### Adapter G 1/2 for LMC type



no.	Description	Order no.
<b>Welding adapter</b>		
⑲	G 1/2 for type LMC	<b>E43375</b>
	G 3/4 for type LR	<b>E43379</b>
⑳	Welding mandrel for type LMC4x0	<b>E43382</b>



You are looking for the suitable connector?  
ifm.com

**Adapters for G1 male / Aseptoflex Vario PG, PI, LR, PM**



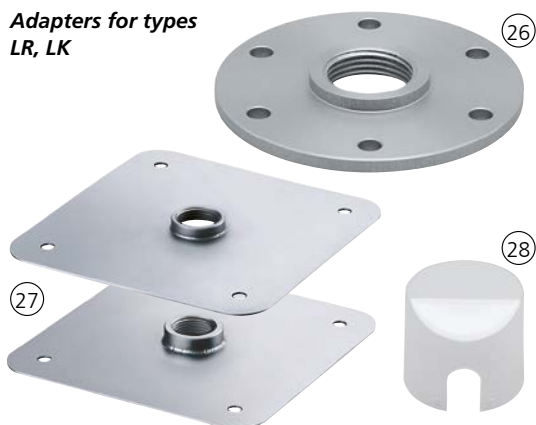
no.	Process connection	Order no.	Order no. with leakage port
<b>Mounting adapters for industrial and hygienic applications</b>			
16	Clamp 1 - 1.5"	E33201	E33208
	Clamp 2"	E33202	E33209
17	Hygienic pipe fitting DN32	E33211	-
	Hygienic pipe fitting DN40	E33212	-
	Hygienic pipe fitting DN50	E33213	-
	Universal process adapter Rd52	E33340	-
	Pipe fitting DIN 11864-1 A-B5	-	E33304
18	Varivent type F DN25, D = 50	E33221	E33228
	Varivent type N DN40...150, D = 68	E33222	E33229
19	Flange DRD, D = 65	E33242	-
<b>Welding adapters for industrial and hygienic applications</b>			
20	Welding adapter Ø 50 mm	E30122	E30130
21	Welding adapter Ø 65 mm	-	E30157

**Adapters for types LI, LK, LT**



no.	Description	Order no.
<b>Mounting adapter</b>		
22	Mounting clamp Ø 16 mm	E43000
23	Welding adapter Ø 50 mm	E43002
24	Mounting adapter, G 3/4,	E43003
	Mounting adapter G 1	E43004
25	Mounting adapter, 3/4" NPT,	E43012
	<b>Protective brackets</b>	
	Climatic tube, 132 mm long	E43103
	Climatic tube, 264 mm long	E43100
	Climatic tube, 472 mm long	E43101
	Climatic tube, 728 mm long	E43102

**Adapters for types LR, LK**



no.	Description	Order no.
<b>Mounting adapter</b>		
26	Flange plate 73 - 90 / G 3/4	E43201
	Flange plate 65 - 80 / G 3/4	E43202
27	Launching plate G 3/4 for type LR for installation in plastic tanks	E43380
	Launching plate 3/4" NPT for type LR for installation in plastic tanks	E43381
<b>Protective brackets</b>		
28	Protective cover	E43910

# Who says we can only do hardware?

moneo. The all-you-want software for industrial evolution.

One thing is clear: proper industrial digitisation begins with the sensor and extends into the IT structure. If you are already using IO-Link in your plant, you have taken the first important step towards more efficiency and less unplanned downtime. And you are ready for the second step. You are ready to get even more out of your plant with the help of simple and ingenious software.

## **Turning values into added value**

With moneo, you can easily access the entire IO-Link network. And, thanks to the logical tree structure, you will have quick and efficient access to each individual sensor at any time. As soon as your IO-Link network is integrated into moneo, values will no longer be just separate pieces of information. moneo makes values useful and transforms them into added value. You can, for example, combine the level values of all tanks into one overall stock figure. This overall stock figure can then be clearly displayed along with other relevant information in the cockpit. This gives you a continuous overview of all the important values in your plant or process.

If things become critical in your absence, for example because the level is running low or the vibration on a fan rotor is dangerously increasing, moneo will immediately alert and inform you by e-mail. This allows you to schedule maintenance in good time or initiate manual refill processes to keep things moving. In short: moneo will optimise your processes and ensure that they will be trouble-free.

## **A new kind of flexibility thanks to moneo**

As you have seen, moneo leaves nothing to be desired. It is a great piece of software to begin with, but its actual extent will always depend on your specific requirements. You can, for example, simply begin with parameter setting and the cockpit function for one part of your plant and explore the possibilities of real-time maintenance later, when you are ready for the next step.

**To put it in a nutshell:** moneo offers the flexibility to simply grow with your requirements. The days of unmanageable, oversized and confusing software are over. It is time for simplicity, user-friendliness and ingenuity. It is time for moneo!



# We love it when a plan comes together.



## **moneo|RTM: level monitoring in tanks with 2-component casting resin.**

In order to protect the electronics of the sensors from shock, vibration and moisture, potting processes are an essential part of sensor production. For a smooth production process, but also for a constantly high product quality, the permanent availability of casting resin and casting hardener in the storage tank containers is essential. The level monitoring application implemented at ifm prover gmbh thus contributes to a reliable logistics organisation of temperature-critical media in the production process.



## **moneo|RTM: Optimisation of the level monitoring in a calibration plant.**

Flow sensors are calibrated in the calibration plant at ifm prover gmbh. To ensure maximum measuring accuracy, both hot and cold water is sent through the sensors. The measured values are used for calibration.





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