

The Plant is asking for it

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

The product is not classified according to criteria established by the CLP regulation and therefore an SDS is not required according to Article 31 of the REACH regulation.

- 1.1 Product identifier:** 3YOTS Natural Liquid for Industrial Processes
- 1.2 Relevant identified uses of the substance or mixture and uses advised against:**
Relevant uses (Industrial user): Anti-adhesive protective vegetable liquid formulation for laser and plasma cutting support tables
Uses advised against: All uses not specified in this section or in section 7.3
- 1.3 Details of the supplier of the safety data sheet:**
EPCM.expert SRL
Piazza Municipio, 14
38057 Pergine Valsugana (TN) Italy
Tel. +39 (0)0461 1724951
e-mail: info@EPCM.expert
- 1.4 Emergency telephone number:** +39 (0)461 172 4951
Phone numbers of the poison control centers are not reported here as PCN notification is not required for the mixture.

SECTION 2: HAZARDS IDENTIFICATION

- 2.1 Classification of the substance or mixture:**
CLP Regulation (EC) No 1272/2008:
The product is not classified as hazardous according to CLP Regulation (EC) No 1272/2008.
- 2.2 Label elements:**
CLP Regulation (EC) No 1272/2008:
None
- 2.3 Other hazards:**
Product does not meet PBT/vPvB criteria
Endocrine-disrupting properties: The product does not meet the criteria.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

- 3.1 Substance:**
Not relevant
- 3.2 Mixture:**
Chemical description: Natural Liquid/s
Components:
In accordance with Annex II of Regulation (EC) No 1907/2006 (point 3), the product contains:

Identification	Chemical name/Classification	Concentration
CAS: 68956-68-3 EC: 273-313-5 Index: Not relevant REACH: Not relevant	Oils, vegetable⁽¹⁾ Regulation 1272/2008	Not classified 90 - <100 %

⁽¹⁾ Voluntarily-listed substance failing to meet any of the criteria set out in Regulation (EU) No. 2020/878

To obtain more information on the hazards of the substances consult sections 11, 12 and 16.

SECTION 4: FIRST AID MEASURES

- 4.1 Description of first aid measures:**
The symptoms resulting from intoxication can appear after exposure, therefore, in case of doubt, seek medical attention for direct exposure to the chemical product or persistent discomfort, showing the SDS of this product.
- By inhalation:**

- CONTINUED ON NEXT PAGE -

SECTION 4: FIRST AID MEASURES (continued)

This product does not contain substances classified as hazardous for inhalation, however, in case of symptoms of intoxication remove the person affected from the exposure area and provide with fresh air. Seek medical attention if the symptoms get worse or persist.

By skin contact:

In case of contact it is recommended to clean the affected area thoroughly with water and neutral soap. In case of changes to the skin (stinging, redness, rashes, blisters,...), seek medical advice with this Safety Data Sheet

By eye contact:

This product does not contain substances classified as hazardous for eye contact. Rinse eyes thoroughly for at least 15 minutes with lukewarm water, ensuring that the person affected does not rub or close their eyes.

By ingestion/aspiration:

In case of consumption, seek immediate medical assistance showing the SDS for the product.

4.2 Most important symptoms and effects, both acute and delayed:

Acute and delayed effects are indicated in sections 2 and 11.

4.3 Indication of any immediate medical attention and special treatment needed:

Not relevant

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media:

Suitable extinguishing media:

Foam extinguisher (AB), Dry Chemical Powder (ABC) Fire Extinguisher, Carbon dioxide extinguisher (BC)

Unsuitable extinguishing media:

Water jet

5.2 Special hazards arising from the substance or mixture:

As a result of combustion or thermal decomposition reactive sub-products are created that can become highly toxic and, consequently, can present a serious health risk.

5.3 Advice for firefighters:

Depending on the magnitude of the fire it may be necessary to use full protective clothing and Self Contained Breathing Apparatus. Minimum emergency facilities and equipment should be available (fire blankets, portable first aid kit,...)

Additional provisions:

Act in accordance with the Internal Emergency Plan and the Information Sheets on actions to take after an accident or other emergencies. Eliminate all sources of ignition. In case of fire, cool the storage containers and tanks for products susceptible to combustion, explosion or BLEVE as a result of high temperatures. Avoid spillage of the products used to extinguish the fire into an aqueous medium.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures:

For non-emergency personnel:

Isolate leaks provided that there is no additional risk for the people performing this task. Personal protection equipment must be used against potential contact with the spilt product (See section 8). Evacuate the area and keep out those who do not have protection.

For emergency responders:

Wear protective equipment. Keep unprotected persons away. See section 8.

Other information:

High risk of slipping due to leakage and spillage of product.

6.2 Environmental precautions:

This product is not classified as hazardous to the environment. Keep product away from drains, surface and ground water.

6.3 Methods and material for containment and cleaning up:

It is recommended:

SECTION 6: ACCIDENTAL RELEASE MEASURES (continued)

Prevent the entrance of product in drains, sewers or watercourses. Absorb the spill using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. Collect the product in appropriate containers and manage it according to current legislation.

Spillages in water or sea:

Small spillages:

Contain spillage using barriers or similar equipment. Use suitable absorbents for collection and treat the waste in accordance with current regulations.

Large spillages:

If possible, contain spillage in open water using barriers or similar equipment. If this is not possible, try to control its spread and collect the product with suitable mechanical means. Always consult experts before using dispersants and make sure you have the necessary approvals if they are to be used. Treat the waste according to current regulations.

6.4 Reference to other sections:

See sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling:

A.- General precautions for safe use

Comply with the current legislation concerning the prevention of industrial risks with regards manually handling weights. Maintain order, cleanliness and dispose of using safe methods (section 6).

B.- Technical recommendations for the prevention of fires and explosions

Product is non-flammable under normal conditions of storage, handling and use. It is recommended to transfer at slow speeds to avoid the generation of electrostatic charges that can affect flammable products. Consult section 10 for information on conditions and materials that should be avoided.

C.- Technical recommendations on general occupational hygiene

Do not eat or drink during the process, washing hands afterwards with suitable cleaning products.

D.- Technical recommendations to prevent environmental risks

It is recommended to have absorbent material available at close proximity to the product (See subsection 6.3)

7.2 Conditions for safe storage, including any incompatibilities:

A.- Specific storage requirements

Store in a cool, dry, well-ventilated location

B.- General conditions for storage

Avoid sources of heat, radiation, static electricity and contact with food. For additional information see subsection 10.5

Other information:

Store between 0°C and 50°C. Tanks and containers must be installed or stored in areas provided with a containment tank/basin.

7.3 Specific end use(s):

Except for the instructions already specified it is not necessary to provide any special recommendation regarding the uses of this product.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters:

Substances whose occupational exposure limits have to be monitored in the workplace (European OEL, not country-specific legislation):

There are no applicable occupational exposure limits for the substances contained in the product

DNEL (Workers):

Non-applicable

DNEL (General population):

Non-applicable

PNEC:

Non-applicable

8.2 Exposure controls:

- CONTINUED ON NEXT PAGE -

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)

A.- Individual protection measures, such as personal protective equipment

As a preventative measure it is recommended to use basic Personal Protective Equipment, with the corresponding <<CE marking>> in accordance with Regulation (EU) 2016/425. For more information on Personal Protective Equipment (storage, use, cleaning, maintenance, class of protection,...) consult the information leaflet provided by the manufacturer. For more information see subsection 7.1. All information contained herein is a recommendation which needs some specification from the labour risk prevention services as it is not known whether the company has additional measures at its disposal.

B.- Respiratory protection

If the working conditions and/or safety measures adopted do not allow keeping the airborne concentration of the product below the exposure limits (if any) or at acceptable levels (if no exposure limits exist), suitable respiratory protection equipment chosen by a qualified professional should be used. Wear FFP2 masks if dust is present and may become airborne during the application of 3YOTS, to protect the respiratory airways.

C.- Specific protection for the hands

Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory hand protection	Protective gloves against minor risks			Replace gloves in case of any sign of damage. For prolonged periods of exposure to the product for professional users/industrials, we recommend using CE III gloves in line with standards EN ISO 21420:2020 and EN ISO 374-1:2016+A1:2018

As the product is a mixture of several substances, the resistance of the glove material can not be calculated in advance with total reliability and has therefore to be checked prior to the application.

D.- Eye and face protection

Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory face protection	Panoramic glasses against splash/projections.		EN 166:2002 EN ISO 4007:2018	Clean daily and disinfect periodically according to the manufacturer's instructions. Use if there is a risk of splashing.

E.- Body protection

Pictogram	PPE	Labelling	CEN Standard	Remarks
	Work clothing			Replace before any evidence of deterioration. For periods of prolonged exposure to the product for professional/industrial users CE III is recommended, in accordance with the regulations in EN ISO 6529:2013, EN ISO 6530:2005, EN ISO 13688:2013, EN 464:1994.
	Anti-slip work shoes		EN ISO 20347:2022	Replace before any evidence of deterioration. For periods of prolonged exposure to the product for professional/industrial users CE III is recommended, in accordance with the regulations in EN ISO 20345:2022 y EN 13832-1:2007

F.- Additional emergency measures

It is advised to implement additional emergency equipments in workplaces that are particularly exposed to the product or in situations where risk assessments highlight the necessity of such equipments.

Emergency measure	Standards	Emergency measure	Standards
 Emergency shower	ANSI Z358-1 ISO 3864-1:2011, ISO 3864-4:2011	 Eyewash stations	DIN 12 899 ISO 3864-1:2011, ISO 3864-4:2011

Environmental exposure controls:

To comply with environmental protection regulations, it is recommended to prevent any spillage of the product and its container. For more detailed information, please refer to subsection 7.1.D.

Volatile organic compounds:

With regard to Directive 2010/75/EU, this product has the following characteristics:

V.O.C. (Supply):	0 % weight
V.O.C. density at 20 °C:	0 kg/m ³ (0 g/L)
Average carbon number:	Non-applicable
Average molecular weight:	Non-applicable

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties:

For complete information see the product datasheet.

Appearance:

Physical state at 20 °C:	Liquid
Appearance:	Oily
Colour:	Amber, Orange
Odour:	Soft
Odour threshold:	Non-applicable *

Volatility:

Boiling point at atmospheric pressure:	>300 °C
Vapour pressure at 20 °C:	Non-applicable *
Vapour pressure at 50 °C:	<300000 Pa (300 kPa)
Evaporation rate at 20 °C:	Non-applicable *

Product description:

Density at 20 °C:	0,9 kg/m ³
Relative density at 20 °C:	930
Dynamic viscosity at 20 °C:	Non-applicable *
Kinematic viscosity at 20 °C:	Non-applicable *
Kinematic viscosity at 40 °C:	Non-applicable *
Concentration:	Non-applicable *
pH:	7,5
Vapour density at 20 °C:	Non-applicable *
Partition coefficient n-octanol/water 20 °C:	Non-applicable *
Solubility in water at 20 °C:	Non-applicable *
Solubility properties:	Insoluble in water
Decomposition temperature:	Non-applicable *
Melting point/freezing point:	<-2 °C

Flammability:

Flash Point:	Non Flammable (>60 °C)
Flammability (solid, gas):	Non-applicable *
Autoignition temperature:	Non-applicable *
Lower flammability limit:	Non-applicable *
Upper flammability limit:	Non-applicable *

Particle characteristics:

Median equivalent diameter:	Non-applicable *
-----------------------------	------------------

9.2 Other information:

Information with regard to physical hazard classes:

Explosive properties:	Non-applicable *
Oxidising properties:	Non-applicable *
Corrosive to metals:	Non-applicable *
Heat of combustion:	Non-applicable *
Aerosols-total percentage (by mass) of flammable components:	Non-applicable *

Other safety characteristics:

Surface tension at 20 °C:	Non-applicable *
---------------------------	------------------

*Non-applicable due to the nature of the product, not providing information property of its hazards.

- CONTINUED ON NEXT PAGE -

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (continued)

Refraction index: Non-applicable *

*Non-applicable due to the nature of the product, not providing information property of its hazards.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity:

No hazardous reactions are expected because the product is stable under recommended storage conditions. See section 7 from Safety Data Sheet.

10.2 Chemical stability:

Chemically stable under the indicated conditions of storage, handling and use.

10.3 Possibility of hazardous reactions:

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

10.4 Conditions to avoid:

Applicable for handling and storage at room temperature:

Shock and friction	Contact with air	Increase in temperature	Sunlight	Humidity
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

10.5 Incompatible materials:

Acids	Water	Oxidising materials	Combustible materials	Others
Avoid strong acids	Not applicable	Not applicable	Not applicable	Avoid strong oxidizing agents

10.6 Hazardous decomposition products:

See subsection 10.3, 10.4 and 10.5 to find out the specific decomposition products. Depending on the decomposition conditions, complex mixtures of chemical substances can be released: carbon dioxide (CO₂), carbon monoxide and other organic compounds.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008:

The experimental information related to the toxicological properties of the product itself is not available

Dangerous health implications:

In case of exposure that is repetitive, prolonged or at concentrations higher than the recommended occupational exposure limits, adverse effects on health may result, depending on the means of exposure:

A- Ingestion (acute effect):

- Acute toxicity: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for consumption. For more information see section 3
- Corrosivity/Irritability: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

B- Inhalation (acute effect):

- Acute toxicity : Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for inhalation. For more information see section 3.
- Corrosivity/Irritability: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

C- Contact with the skin and the eyes (acute effect):

- Contact with the skin: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for skin contact. For more information see section 3.
- Contact with the eyes: Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

D- CMR effects (carcinogenicity, mutagenicity and toxicity to reproduction):

- CONTINUED ON NEXT PAGE -

SECTION 11: TOXICOLOGICAL INFORMATION (continued)

- **Carcinogenicity:** Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for the effects mentioned. For more information see section 3.
IARC: Not relevant
- **Mutagenicity:** Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.
- **Reproductive toxicity:** Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

E- Sensitizing effects:

- **Respiratory:** Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous with sensitising effects. For more information see section 3.
- **Skin:** Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

F- Specific target organ toxicity (STOT) - single exposure:

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

G- Specific target organ toxicity (STOT)-repeated exposure:

- **Specific target organ toxicity (STOT)-repeated exposure:** Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.
- **Skin:** Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

H- Aspiration hazard:

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

Other information:

Not relevant

Specific toxicology information on the substances:

Not relevant

11.2 Information on other hazards:

Endocrine disrupting properties

Endocrine-disrupting properties: The product does not meet the criteria.

Other information

Not relevant

SECTION 12: ECOLOGICAL INFORMATION

The experimental information related to the eco-toxicological properties of the product itself is not available

Based on available data, the classification criteria are not met, as it does not contain substances classified as hazardous for this effect. For more information see section 3.

12.1 Toxicity:

Not relevant

12.2 Persistence and degradability:

Not relevant

12.3 Bioaccumulative potential:

Not relevant

12.4 Mobility in soil:

Not relevant

Insoluble in water

12.5 Results of PBT and vPvB assessment:

Product does not meet PBT/vPvB criteria

- CONTINUED ON NEXT PAGE -

SECTION 12: ECOLOGICAL INFORMATION (continued)

12.6 Endocrine disrupting properties:

Endocrine-disrupting properties: The product does not meet the criteria.

12.7 Other adverse effects:

Not described

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods:

Code	Description	Waste class (Regulation (EU) No 1357/2014)
13 02 07*	readily biodegradable engine, gear and lubricating oils	Non-hazardous

Type of waste (Regulation (EU) No 1357/2014):

Not relevant

Waste management (disposal and evaluation):

Consult the authorized waste service manager on the assessment and disposal operations in accordance with Annex 1 and Annex 2 (Directive 2008/98/EC). As under 15 01 (2014/955/EC) of the code and in case the container has been in direct contact with the product, it will be processed the same way as the actual product. Otherwise, it will be processed as non-hazardous residue. Waste should not be disposed of to drains. See paragraph 6.2.

Regulations related to waste management:

In accordance with Annex II of Regulation (EC) No 1907/2006 (REACH) the community or state provisions related to waste management are stated

Community legislation: Directive 2008/98/EC, 2014/955/EU, Regulation (EU) No 1357/2014

SECTION 14: TRANSPORT INFORMATION

Transport of dangerous goods by land:

With regard to ADR 2023 and RID 2023:

14.1 UN number or ID number:	Non-applicable
14.2 UN proper shipping name:	Non-applicable
14.3 Transport hazard class(es):	Non-applicable
Labels:	Non-applicable
14.4 Packing group:	Non-applicable
14.5 Environmental hazards:	No
14.6 Special precautions for user	
Special regulations:	Non-applicable
Tunnel restriction code:	Non-applicable
Physico-Chemical properties:	see section 9
Limited quantities:	Non-applicable
14.7 Maritime transport in bulk according to IMO instruments:	Non-applicable

Transport of dangerous goods by sea:

With regard to IMDG 41-22:

SECTION 14: TRANSPORT INFORMATION (continued)

14.1 UN number or ID number:	Non-applicable
14.2 UN proper shipping name:	Non-applicable
14.3 Transport hazard class(es):	Non-applicable
Labels:	Non-applicable
14.4 Packing group:	Non-applicable
14.5 Marine pollutant:	No
14.6 Special precautions for user	
Special regulations:	Non-applicable
EmS Codes:	
Physico-Chemical properties:	see section 9
Limited quantities:	Non-applicable
Segregation group:	Non-applicable
14.7 Maritime transport in bulk according to IMO instruments:	Non-applicable

Transport of dangerous goods by air:

With regard to IATA/ICAO 2024:

14.1 UN number or ID number:	Non-applicable
14.2 UN proper shipping name:	Non-applicable
14.3 Transport hazard class(es):	Non-applicable
Labels:	Non-applicable
14.4 Packing group:	Non-applicable
14.5 Environmental hazards:	No
14.6 Special precautions for user	
Physico-Chemical properties:	see section 9
14.7 Maritime transport in bulk according to IMO instruments:	Non-applicable

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

- Regulation (EC) No 528/2012: contains a preservative to protect the initial properties of the treated article. Contains Oils, vegetable.
- Article 95, REGULATION (EU) No 528/2012: Not relevant
- Candidate substances for authorisation under the Regulation (EC) No 1907/2006 (REACH): Not relevant
- Regulation (EU) 2019/1021 on persistent organic pollutants: Not relevant
- Regulation (EU) No 2024/590, about substances that deplete the ozone layer: Not relevant
- REGULATION (EU) No 649/2012, in relation to the import and export of hazardous chemical products: Not relevant
- Substances included in Annex XIV of REACH ("Authorisation List") and sunset date: Not relevant

Seveso III:

Not relevant

Limitations to commercialisation and the use of certain dangerous substances and mixtures (Annex XVII REACH, etc):

Not relevant

Specific provisions in terms of protecting people or the environment:

It is recommended to use the information included in this safety data sheet as a basis for conducting workplace-specific risk assessments in order to establish the necessary risk prevention measures for the handling, use, storage and disposal of this product.

Other legislation:

The product could be affected by sectorial legislation

15.2 Chemical safety assessment:

The supplier has not carried out evaluation of chemical safety.

SECTION 16: OTHER INFORMATION

Legislation related to safety data sheets:

- CONTINUED ON NEXT PAGE -

SECTION 16: OTHER INFORMATION (continued)

This document has been designed in accordance with ANNEX II-Guide to the compilation of safety data sheets of Regulation (EC) No 1907/2006 (COMMISSION REGULATION (EU) 2020/878).

Modifications related to the previous Safety Data Sheet which concerns the ways of managing risks.:

Not relevant

Texts of the legislative phrases mentioned in section 3:

The phrases indicated do not refer to the product itself; they are present merely for informative purposes and refer to the individual components which appear in section 3

CLP Regulation (EC) No 1272/2008:

Not relevant

Classification procedure:

Not relevant

Advice related to training:

Training is recommended in order to prevent industrial risks for staff using this product and to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

Principal bibliographical sources:

<http://echa.europa.eu>

<http://eur-lex.europa.eu>

Abbreviations and acronyms:

ADR: European agreement concerning the international carriage of dangerous goods by road

IMDG: International maritime dangerous goods code

IATA: International Air Transport Association

ICAO: International Civil Aviation Organisation

COD: Chemical Oxygen Demand

BOD5: 5day biochemical oxygen demand

BCF: Bioconcentration factor

LD50: Lethal Dose 50

LC50: Lethal Concentration 50

EC50: Effective concentration 50

LogPOW: Octanolwater partition coefficient

Koc: Partition coefficient of organic carbon

UFI: unique formula identifier

IARC: International Agency for Research on Cancer

QUANTITY OF 3YOTS TO BE APPLIED ON THE LASER CUTTING BENCH					
QUANTITY OF 3YOTS IN MILLILITRES	TABLE LENGTH IN MM	TABLE WIDTH IN MM	DAYS BETWEEN APPLICATIONS WITH 1 SHIFT	DAYS BETWEEN APPLICATIONS WITH 2 SHIFTS	DAYS BETWEEN APPLICATIONS WITH 3 SHIFTS
320	3,000	1,500	AVERAGE REFERENCE FREQUENCY OF REAPPLICATION, IN NORMAL CONDITIONS 21 – 28 14 – 21 7 – 14		
450	3,000	2,000			
450	4,000	1,500			
560	4,000	2,000			
830	6,000	2,000			
1,000	8,000	2,000	AVERAGE REFERENCE FREQUENCY OF REAPPLICATION IN HEAVY DUTY CONDITIONS (POWER ≥ 50kW, MATERIAL THICKNESS ≥ 50mm, etc.) 12 – 18 7 – 9 2 – 6		
1,300	8,000	2,500			
1,380	12,000	2,000			
1,850	12,000	2,500			
2,100	12,000	3,000			