Industrial radar level sensor Model ILT-C01, ILT-C05

WIKA data sheet LM 50.17

Applications

- Suitable for liquid, highly viscous and solid media
- Particularly suitable for continuous level measurement of liquids in containers and tanks
- Suitable for industrial applications and mobile working machines

Special features

- Developed for the extreme operating conditions in mobile working machines
- Continuous, accurate measuring signal
- Compact design for easy integration
- Can also be installed outside a container (plastic)
- Calibration function for complex container geometries possible



Radar level sensor, model ILT-C01

Description

The ILT free-beam radar level sensor enables non-contact level measurement, even through plastic vessel walls.

The free-beam radar for level measurement emits electromagnetic waves that are reflected by the surface of the material to be measured. The reflected signals are received and analysed, providing information about the fill level. Up to two additional switch points can be integrated to enable further switching outputs, e.g. for overflow and/or dry run protection.

Thanks to its compact design and easy handling, the model ILT radar sensor is ideal for measuring applications in industrial environments and in mobile working machines. It has been prepared for the requirements of mobile working

machines and offers high-precision measurements at temperatures of -40 ... +150 °C [-40 ... +302 °F]. Thanks to metal shielding, the sensor operates, interference-free, at field strengths of up to 100 V/m and remains reliable even with vibrations of up to 40g and shocks of up to 100g. The model ILT is particularly safe in operation, even under difficult conditions such as dust, moisture and heat. The non-contact measuring principle, combined with its maintenance-free design, ensures low total cost of ownership.



Smart in sensing

Specifications

Overview of versions	
Model	Description
ILT-C01	Standard version to 100 °C [212 °F]
ILT-C05	High-temperature version to 150 °C [320 °F]

Basic Information		
Media	Water-basedOil-basedSolid material	
Dielectric constant of the medium	≥ 2	
Measurement principle	FMCW (60 GHz technology); frequency band 57.4 61.4 GHz	

Accuracy specifications		
Non-repeatability	≤ 2 mm [0.079 in]	
Accuracy	±5 mm ¹⁾	
Reference conditions	Per IEC 62828-4	

¹⁾ Depending on the medium

Measuring range	
Min. measuring distance to probe tip	100 mm
Max. measuring distance to probe tip	5,000 mm
	→ Other measuring distances on request
Beam angle	±6°
Measuring frequency	> 1 Hz
Min. diameter of tank/silo/pipe etc.	50 mm [1.97 in]
	→ Other diameters on request

Process connection (with installation from outside)		
DIN EN ISO 1179-2	G 1/2 A	
	→ Other process connections on request	

Output signal		
Switching output 1/2 (SP1/SP2)		
Switching output	■ PNP ■ NPN	
Number of switching outputs	Max. 2	
Switching function	Normally closed (NC)Normally open (NO)	
Switching delay ¹⁾	 Without 1s 2s 3s 5s 10s 	
Analogue signal output (S+)		
Current (3-wire)	420 mA	
Voltage (3-wire)	DC 0 5 V	
Load	600 Ohm	

Output signal		
Auxiliary power (U+/U-)		
4 20 mA current output (3-wire)	DC 8 36 V	
DC 0 5 V voltage output (3-wire)	DC 8 36 V	
Current supply	Max. 200 mA	
Overvoltage resistance	See EMC Directive: EN 61326 emission (group 1, class B) and immunity (industrial environment)	
Electrical safety	Protection class III	
Dynamic behaviour		
Settling time per IEC 62828-1	1s	
Switch-on time	<3s	

¹⁾ Adjustable only ex-works.

Electrical connection	
Connection type	 Circular connector M12 x 1, 4-pin Circular connector M12 x 1, 5-pin Cable outlet, unshielded
Wire cross-section	0.25 mm [0.01 in]
Cable diameter	4 10 mm [0.16 0.39 in] (depending on the number of wires)
Cable material	■ PVC ■ PUR ■ Silicone
Cable length	■ 2 m [6.6 ft] ■ 5 m [16.4 ft] ■ Customised: 1 50 m [3.3 164 ft]
Pin assignment	→ See pin assignment
Ingress protection (IP code) per IEC 60529 1)	IP67
Short-circuit resistance	Yes
Reverse polarity protection	Yes
Calibration	 Empty vessel calibration Empty vessel calibration + measuring range adjustment (0% at the vessel bottom) Without possibility of subsequent calibration

¹⁾ The stated ingress protection only applies when plugged in using mating connectors that have the appropriate ingress protection.

Materials		
Materials (wetted)		
Sensor lens	■ PEEK ■ FKM (seal)	
Process connection	Stainless steel 1.4571	
Material (in contact with the environment)		
Case	Stainless steel 1.4571	
Cable	■ PVC ■ PUR ■ Silicone	
Electrical connection M12 x 1	Nickel-plated brassPA	

Pin assignment

Legend

U+ Positive power supply terminal

U- Negative power supply terminal

S+ Analogue signal output

SP1 Switching output 1

SP2 Switching output 2

Circular connector M12 x 1		
4-pin		Level + 1 switch point
	1	U+
	2	S+
	3	U-
	4	SP1

Circular connector M12 x 1		
5-pin		Level + 2 switch points
	1	U+
$\left(\left(\begin{pmatrix}1 & O & O2\\ & O\\ & & S & O3\end{pmatrix}\right)\right)$	2	S+
	3	U-
	4	SP1
	5	SP2

Cable outlet		
Unshielded		Level + 2 switch points
	Brown	U+
	White	U-
	Green	S+
	Yellow	SP1
	Pink	SP2

Operating conditions		
Medium temperature limit	■ ILT-C01 -40 +100 °C [-40 +212 °F] ■ ILT-C05 -40 +150 °C [-40 +302 °F]	
Ambient temperature limit	-40 +100 °C [-40 +212 °F]	
Storage temperature limit	-40 +70 °C [-40 +158 °F]	
Pressure limit of medium	0 25 bar [0 362 psi]	
Vibration resistance per IEC 60068-2-6	40 g, 10 2,000 Hz	
Permanent vibration resistance per IEC 60068-2-6	10 g, 10 2,000 Hz	
Shock resistance per IEC 60068-2-27 100g, 11 ms		
Free fall in line with IEC 60068-2-31		
Single instrument	1 m [3.28 ft]	
Multiple packaging	0.5 m [1.64 ft]	
Mounting position	Vertical	
Ingress protection (IP code) per IEC 60529	IP67	
EMC		
ESD per ISO 10605	±8 kV contact discharge, ±15 kV air discharge	
HF field per ISO 11452-2	100 V/m	
BCI per ISO 11452-4	200 mA	
Pulse 1 per ISO 7637-2 ¹⁾	Level III	
Pulse 2a per ISO 7637-2 ¹⁾	Level III	
Pulse 2b per ISO 7637-2 ¹⁾	Level III	
Pulse 3a per ISO 7637-2 ¹⁾	Level III	
Pulse 3b per ISO 7637-2 ¹⁾	Level III	
Fast transient pulses per ISO 7637-3	Level IV	
Radio disturbances per CISPR 25	30 1,000 MHz	

¹⁾ Does not apply for ratiometric output signal

Packaging and instrument labelling			
Packaging	Individual packagingMultiple packaging (up to 50 pieces possible)		
Instrument labelling (product label)	WIKA product label, adhesive foilCustomised product label on request		

Approvals

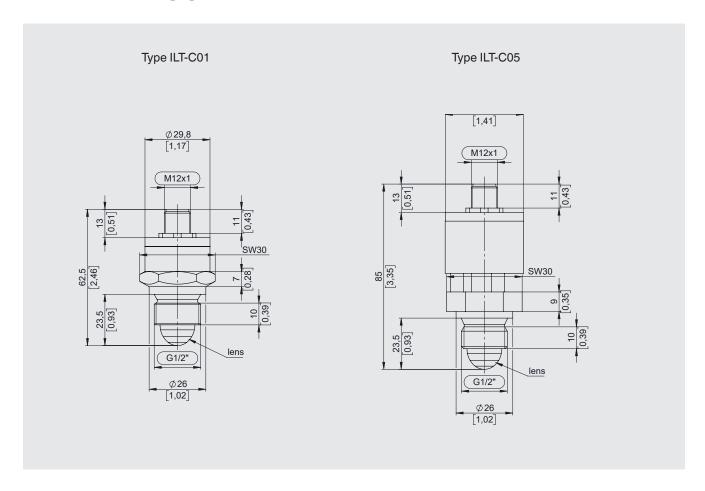
Logo	Description	Region
16	EU declaration of conformity	European Union
CE	EMC Directive EN 61326 emission (group 1, class B) and immunity (industrial environments)	
	RED – Radio Equipment Directive	
	ETSI EN 305 550	
	The instrument may be used without restrictions in the EU and in the EFTA countries.	
	RoHS directive	

Certificates

Description	
Certificates	 2.2 test report per EN 10204 (e.g. state-of-the-art manufacturing, material proof, indication accuracy) 3.1 inspection certificate per EN 10204 (e.g. material proof for wetted metal parts, indication accuracy, calibration certificate)

 $[\]rightarrow$ Other certificates on request

Dimensions in mm [in]



Accessories and spare parts

Description		Temperature range	Cable diameter	Cable length	Order num- ber	
Circular connector M12 x 1 with moulded cable						
4	Straight version, cut to length, 4-pin, PUR cable,	-20 +80 °C [-4 +176 °F]	4.5 mm [0.18 in]	2 m [6.6 ft]	14086880	
ALL STATES	UL Listed, IP67			5 m [16.4 ft]	14086883	
				10 m [32.8 ft]	14086884	
	Angled version, cut to length, 4-pin, PUR cable,	-20 +80 °C [-4 +176 °F]	4.5 mm [0.18 in]	2 m [6.6 ft]	14086889	
	UL Listed, IP67			5 m [16.4 ft]	14086891	
				10 m [32.8 ft]	14086892	
Connection cable	M12 x 1 with integrated LED	display				
	Connection cable, 4-pin, PUR cable, UL Listed, IP67 1 x LED green, 2 x LED yellow	-20 +80 °C [-4 +176 °F]	4.5 mm [0.18 in]	2 m [6.6 ft]	14252834	
	Connection cable, 4-pin, PUR cable, UL Listed, IP67 1 x LED green, 2 x LED yellow	-20 +80 °C [-4 +176 °F]	4.5 mm [0.18 in]	5 m [16.4 ft]	14252835	

Description	Order number
Calibration magnet	14760395

Ordering information

Model / Medium / Process connection / Switching functions / Electrical connection / Options

© 07/2025 WIKA Alexander Wiegand SE & Co. KG, all rights reserved.

The specifications given in this document represent the state of engineering at the time of publishing. We reserve the right to make modifications to the specifications and materials.



Page 7 of 7