From process to measurement

Instrumentation valves and mounting accessories

WIKA

Smart in sensing

WIKA in brief

A family business since 1946
> 11,000 employees
Global service and distribution
1.3 billion euro turnover
Quality management: ISO 9001, ISO 13485
Environmental management: ISO 14001

> WIKA's unique experience and know-how make sensing technology smarter, add more value and prepare it for a sustainable future.

CONTENTS

WIKA is a reliable supplier of instrumentation valves and accessories.
Thanks to the ready-to-install instrument connections, the customer receives a complete, application-specific solution that is already tested and ready for use.
This results in cost and time savings for our customers.

Our valves are available with certification for fugitive emissions, fire-safe designs and with tamper-proof, lockable handles, ensuring safety for the operator, the plant and the environment.
Thanks to our worldwide network, there is always a WIKA subsidiary near you to find the best solution for your application.

We are happy to support you in the selection of the correct components for your application. Alongside the extensive selection of instrumentation valves and accessories, WIKA also offers qualified assembly of different individual components into a complete measuring arrangement (instrument hook-up).

As the market leader in measurement technology, we support your transformation with a broad portfolio of innovative and high-precision products, IIoT solutions and services, which we are continuously developing with more than 100 development engineers. Together with our global service and distribution network and our own production, we offer smart, efficient, and sustainable top quality for your requirements.
In this way, we can continue to grow together.
That is “Smart in sensing” and you can rely on it now and in the future.

Alexander Wiegand,
Chairman and CEO, WIKA

INDUSTRIES AND APPLICATIONS

Our wide range of valves and instrument hook-ups is used for gaseous, liquid, aggressive, highly viscous or crystallising media, also in aggressive environments. They are suitable for demanding applications in diverse industries.

- First shut-off valve for pressure tap to local instrument installation
- Media distribution, drain or vent in pipelines
- Direct connection of measuring instruments to pipelines or vessels
- Wellhead control panels (WHCPs) and hydraulic power units (HPUs)
- Injection systems
- Sampling systems for process analysis
- Actuator controls
- Hydraulic power packs
- Test benches and calibration equipment
- Level measuring instruments and level indicators
- Blasting/cutting with water and high-pressure cleaning

Oil and gas

Chemical and petrochemical

Power generation

Food and pharmaceuticals

Water and wastewater

Machine building and automation

Hydrogen

Shipbuilding

PREVENT FUGITIVE EMISSIONS

Our needle valves can be supplied in accordance with EN-ISO 15848-1 and TA Luft / VDI2440. The bonnets of these valves offer the following safety-relevant features: out proof valve spindle, non-rotating spindle tip with metal seat (low-wear operation), low torque for smooth and precise valve adjustment, even at high pressures.

The “fugitive emission” version also offers a special sealing packing made of RTFE or graphite. Both help to reduce fugitive emissions. The corresponding valves are supplied with an orange ring on the bonnet and are thus clearly identifiable.

In addition to the needle valves, model BV ball valves as well as the IBM and IBF monoblocks are also approved by the ABS Group in accordance with the international EN-ISO 15848-1 standard for fugitive emissions.
Our valve manufacturing facility has also been equipped with a new state-of-the-art liquid and gas test bench, which enables us to perform a variety of tests from -196 … + 350 °C [-320 … +662 °F] in-house.

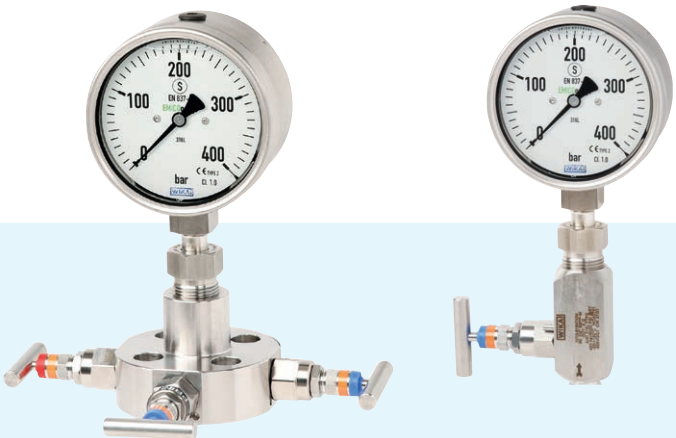
The EMICOgauge instrument hook-up, consisting of pressure gauge and instrumentation valve, minimises the number of leakage points and thus reduces the risk of media escaping into the environment.

Our solution

- Ready-to-install pressure gauge-valve assembly
- Fugitive emission-safe, redundant design with “metal-to-metal seat” and an additional redundant O-ring sealing with support ring
- Swivel connection between pressure gauge and valve
- Special sealing design of the fugitive emission valves in accordance with ISO 15848-1 with 3rd party approval
- Reduction of leakage points in pressurised systems
- Suitable for pressure up to 6,000 psi
- Safety pattern design per EN 837-1 (S3)

Your benefits

- Prevents the potential danger from leakage of hazardous gases and significantly reduces the risk of fugitive emissions
- Compact design
- Also reduces assembly and commissioning time
- 360° swivel connection (swivel adapter) enables easy replacement or positioning of the measuring instrument
- The leak tested assembly fulfils the fugitive emission requirements per TA Luft (VDI 2440)



COMBINATIONS WITH FLANGED MEASURING INSTRUMENTS

+

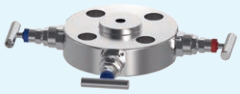
Monoblock

IBF1

IBF2

IBF3

Monoflange

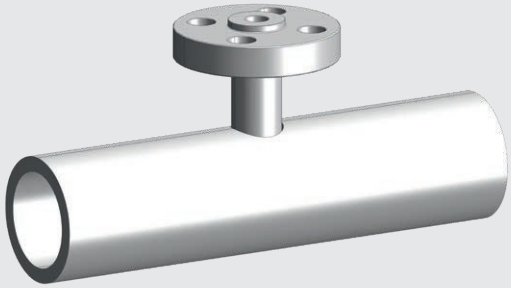


IVM
(flanged/flanged)

+

IBF

+



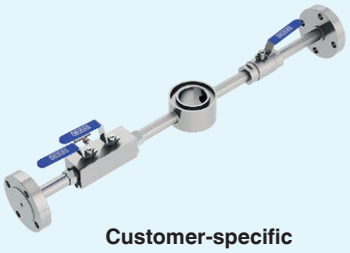
Pipeline with flange connection

+

Flushing ring / flushing flange

Flushing ring

Flushing flange



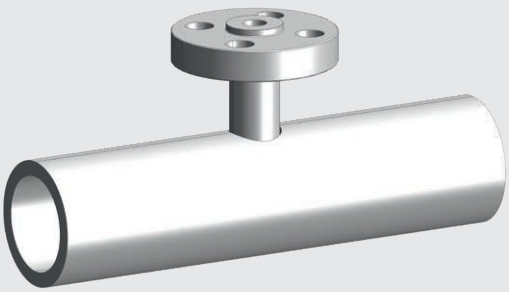
Customer-specific flushing ring

+

PBV-FS
Piping valve

IBF
Monoblock

+



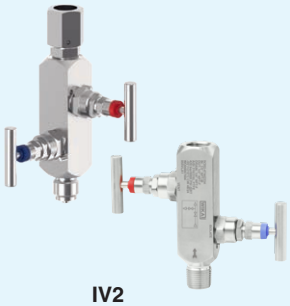
Pipeline with flange connection

COMBINATIONS WITH THREADED MEASURING INSTRUMENTS

+

Flange adapter with valve

IV1
Needle valve

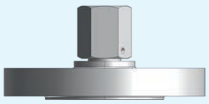


IV2
2-valve manifold

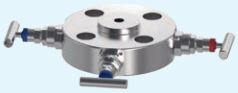
910.11
Pressure gauge valve

+

910.14
Gauge adapter



910.14
Gauge adapter



IVM
(flanged/threaded)

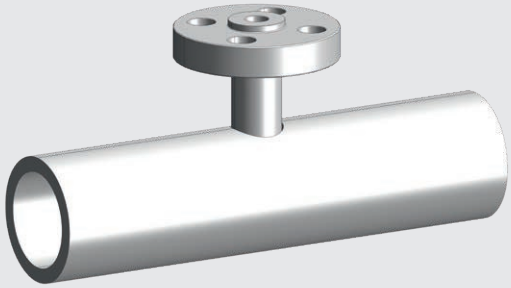
+

PBV-FS
Piping valve

IBF
Monoblock

First isolation

+



Pipeline with flange connection

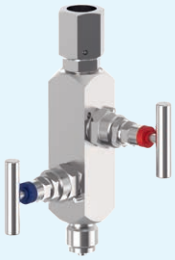
+

Monoblock

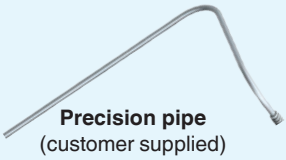
IBF1 **IBF2** **IBF3**

2-valve manifold and mounting accessories

IV2
male threaded
for OD
connections



Connection adapter



Precision pipe
(customer supplied)

+

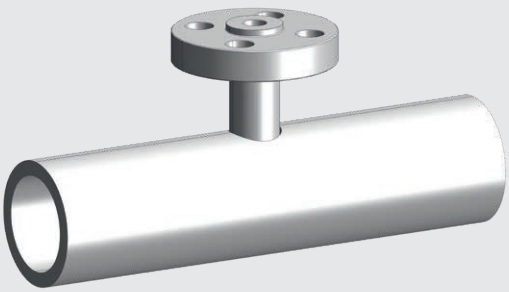
+

Flange adapter

IVM
Monoflange

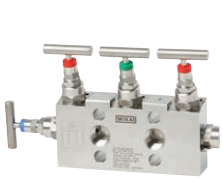
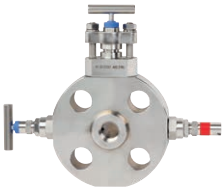
IBF1, IBF2, IBF3
Monoblock

+



Pipeline with flange connection

THE PRODUCTS IN COMPARISON


	Needle valves and manifolds	Monoflange, process and instrument version	High-pressure needle valve	High-pressure ball valve	Check valve
Model	**IV1, IV2, IV3, IV5**	**IVM**	**HPNV**	**HPBV**	**CV**
Gas application	◆	◆	◆	◆	◆
Application with highly viscous fluids	◆	◆ Available only for internal bore size 10 mm	◆	◆	◆
Standard fluids	◆	◆	◆	◆	◆
Hydrogen applications	◆	◆	◆	◆	◆
Nuclear applications	◆	◆	◆	◆	◆
Cryogenic version	◆	◆	◆	◆	-
Shell MESC compliant	SPE 60.98.56	SPE 60.90.55	-	-	-
Fire-safety tested	IV1-IV2 with OS&Y bonnet ISO 10497:2010, API 6FA:2018, API 607:2016	OS&Y bonnet ISO 10497:2010, API 6FA:2018, API 607:2016	◆	◆	◆
Fugitive-emission tested	TA Luft, ISO 15848-1	TA Luft, ISO 15848-1	◆	◆	-
Assembly with measuring instrument (instrument hook-up)	◆	◆	◆	◆	◆
Sealing packing	PTFE, reinforced PTFE, graphite, graphite for nuclear application (SIGRAFLEX© ZX) POLAR temperature PTFE FKM (natural gas)	PTFE, reinforced PTFE and graphite	PTFE, glass-fibre filled PTFE, carbon-fibre reinforced	PEEK, PTFE, glass-fibre filled, FKM	NBR, FKM and PTFE
Data sheet	AC 09.19, AC 09.22, AC 09.23	AC 09.17	AC 09.27	AC 09.31	AC 09.29
For details, see page	12 ... 13	13	16	16	12

Note: Option on request, please contact us for further information and specific queries.

The information in the table above serves only as a reference and any application should be evaluated in accordance with the project specifications. WIKA can provide technical support in the evaluation of the best solution for your applications.

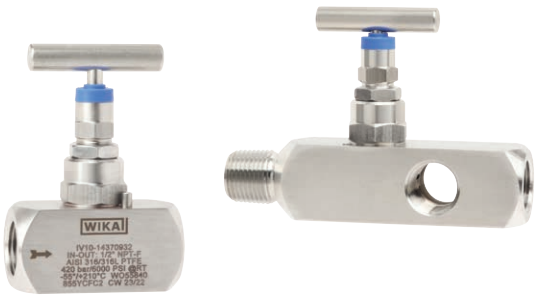




Model	Ball valve BV	Monoblock with threaded connection IBM	Monoblock for flange connection Monoblock for sampling and injection processes IBF, IBS, IBJ	Piping ball valve, split valve body design PBV-FS
Gas application	◆	◆	◆	◆
Application with highly viscous fluids	◆	◆	◆	◆
Standard fluids	◆	◆	◆	◆
Hydrogen applications	◆	◆	◆	◆
Nuclear applications	◆	◆	◆	◆
Cryogenic version	◆	◆	◆	◆
Shell MESC compliant	-	-	MESC 77/170 and MESC 77/300	MESC 77/300
Fire-safety tested	Process version: ISO 10497 3rd ed., API 607 7th ed.	ISO 10497 and API 607	ISO 10497 and API 607	ISO 10497 and API 607
Fugitive-emission tested	Process version: ISO 15848-1	ISO 15848-1	ISO 15848-1	ISO 15848-1
Assembly with measuring instrument (instrument hook-up)	◆	◆	◆	◆
Sealing packing	PEEK, high-temperature thermoplastic (HTT) metal-to-metal (HVOF chromium carbide coating)	PEEK, PTFE and graphite, high-temperature thermoplastic (HTT)	PEEK, PTFE, reinforced PTFE, and graphite high-temperature thermoplastic (HTT)	PEEK, PTFE, reinforced PTFE, and graphite FKM with resistance against explosive decompression (AED)
Data sheet	AC 09.28	AC 09.24	AC 09.25, AC 09.26	AC 09.34
For details, see page	12	14	14 ... 15	15

Legend:
◆ possible
◆ not possible

YouTube video
Which is the right valve for my pressure measuring instrument?



Needle and multiport needle valve Models IV1

Description

Needle valves and multiport needle valves separate the process from measuring instruments such as pressure gauges, switches or transmitters. By closing this valve the instrument can be safely dismounted for services like calibration or replacement.

With the vent connection option, the instrument can be vented to the atmosphere by means of the needle valve. Already in the standard version, the multiport needle valve is equipped with two additional connections. These can be used either as vent connections or for the connection of additional instruments.

Block-and-bleed valve Models IV2

Description

With 2-valve manifolds, the block-and-bleed version is standard. The shut-off valve separates the process from measuring instruments such as pressure gauges, switches or transmitters. By closing this valve the instrument can be safely dismounted for services like calibration or replacement. The vent valve allows the safe venting of the instrument, prior to the dismounting or for zero point check.

Valve manifold for differential pressure measuring instruments, 3-valve manifold Models IV3

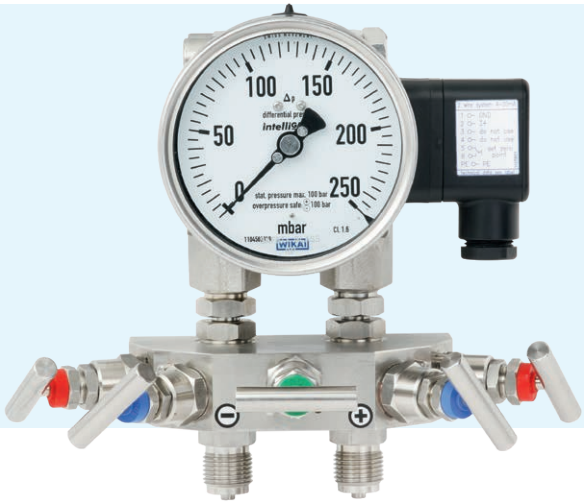
Description

The 3-valve manifold consists of two shut-off valves and one pressure equalising valve. The shut-off valves separate the process from the differential pressure measuring instrument. The pressure equalising valve enables the compensation between ⊕ side and ⊖ side to avoid one-sided overload during commissioning and operation.

Valve manifold for differential pressure measuring instruments, 5-valve manifold Models IV5

Description

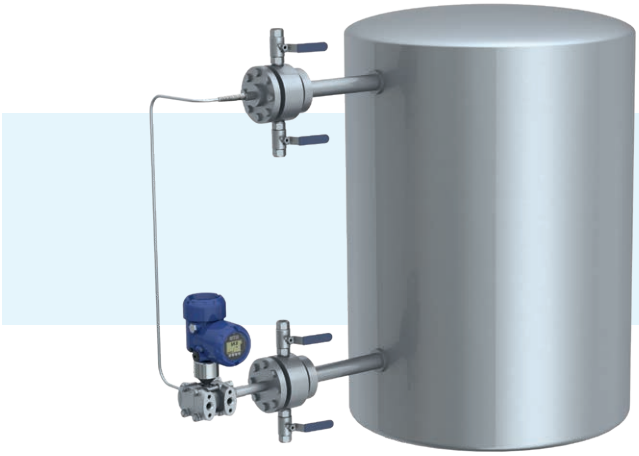
Compared to the 3-valve manifold, the 5-valve manifold is equipped with two additional vent valves. One vent valve per pressure side allows operators the targeted venting of one or both pressure sides of the measuring arrangement.



Ball valve, process and instrument version Model BV

Description

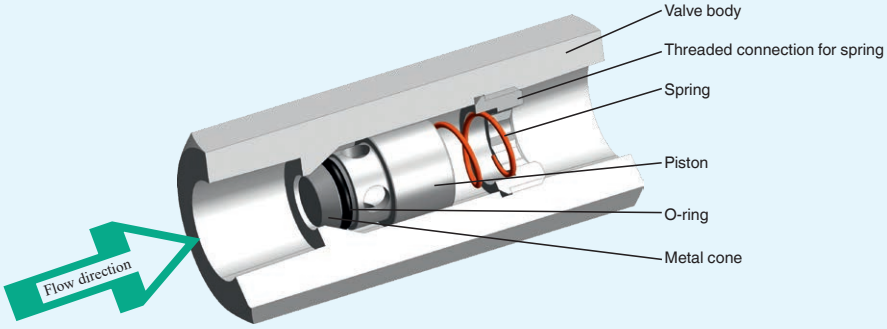
The simple and robust design, enables a wide range of uses for model BV ball valves.
This extends from the simple distribution of compressed air to demanding applications in the oil and gas industry. The process version of the ball valve has been designed to meet the requirements of the process industry, in particular for natural gas and aggressive media applications.
The process version with metal-to-metal seat is suitable for extremely high temperatures up to 500 °C.



Check valve Model CV

Description

The model CV check valves have been developed for the requirements of the process industry.
The sealing element (piston) has a double sealing system from an elastic O-ring and a metal cone. With any back pressure, the soft O-ring and then the sealing face of the metal cone prevent the reverse flow of the medium. This principle of double sealing ensures reliable leak tightness.



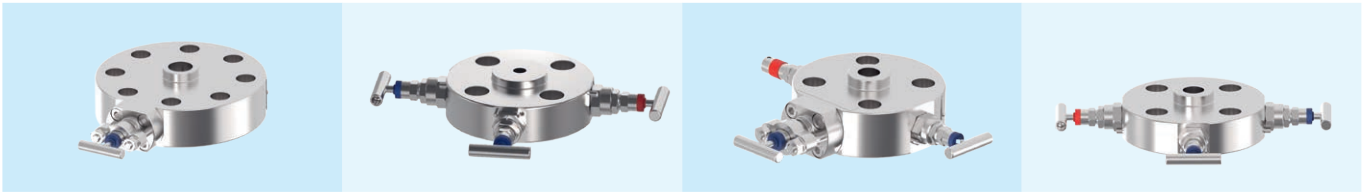
Monoflange, process and instrument version Model IVM

Description

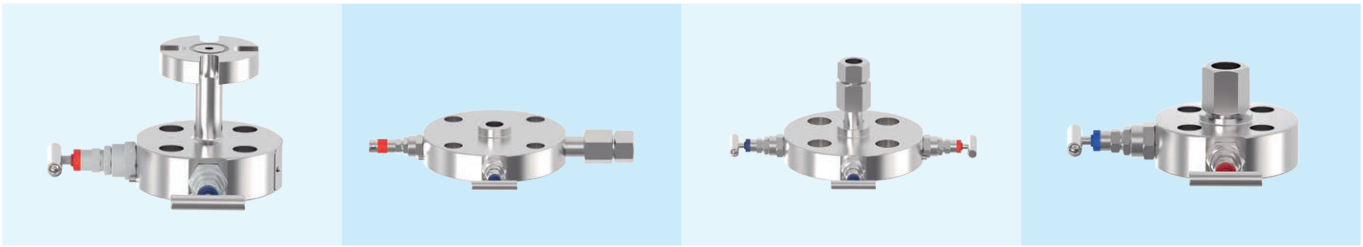
Due to its one-piece design, the model IVM monoflange can withstand high overpressures.
It ensures robust and compact mounting of the measuring instrument directly to the process flange. The use of metal and graphite seals allows working at high temperatures.

YouTube video
What is a monoflange? | Function, versions and fields of application

Different combinations for monoflanges in process and instrument version



Special connections (IEC 61518 and union nut)



Monoblock with threaded connection
Models IBM2, IBM3

Description

The monoblock has been designed specifically to fit into the small space of control-panel and valve-battery installations. With its very compact dimensions, the monoblock can be used in a wide range of applications providing high overpressure safety in a large spectrum of temperature ranges. The modular monoblock design allows using an arrangement of ball valves and/or needle valves in the same valve body.

Blog
Play it safe with double block & bleed

Monoblock with flange connection
Models IBF1, IBF2, IBF3

Description

The monoblock has been designed to meet the requirements of the process industry, especially for natural gas and aggressive media applications. The compact design integrates one or two shut-off valves to separate the process from the instrument side and a vent valve.

Piping ball valve, split valve body design
Model PBV-FS

Description

The piping valve is available in floating ball design and with full or reduced bore.
The model PBV-FS valve is used for process separation or pressure tapping. The compact design integrates one or two shut-off valves and a vent valve.
This allows using an arrangement of ball valves and needle valves in single- or double-block-and-bleed configuration.

The valve seat design of the valve body ensures high durability and leak tightness. This valve fulfils the fugitive emission requirements per ISO 15848-1, class B and is type-tested for fire safety in accordance with API 607.

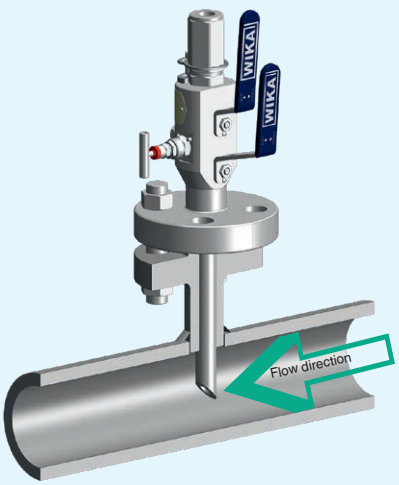
Monoblock for sampling and injection processes
Models IBS3, IBJ4

Description

The monoblock with probe for sampling and injection processes has been designed to meet the requirements of the process industry. It is especially well suited to applications in natural gas and aggressive media. The compact design integrates two shut-off valves to separate the process from the instrument side.

Model IBS3, for sampling processes

Model IBJ4, for injection processes



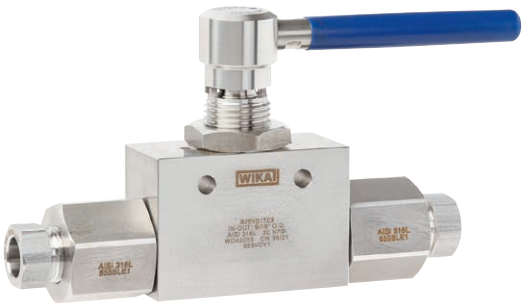
High-pressure needle valve Model HPNV

Description

The model HPNV high-pressure needle valves have been developed for high-pressure applications of 15,000 ... 60,000 psi (1,034 ... 4,136 bar). The valve is particularly suitable for control panels, where space is restricted, or for test benches.

The non-rotating valve spindle prevents seizing and scoring, even if the valve is rarely opened or only partially closed.

With the blow-out proof design of the valve, safety at work is ensured, especially in applications with high pressure loading and frequent pressure cycles.



High-pressure ball valve Model HPBV

Description

The model HPBV high-pressure ball valve in floating ball design has been developed for high-pressure applications of 15,000 ... 20,000 psi (1,034 ... 1,379 bar). With the blow-out proof design of the valve, safety at work is ensured, especially in applications with high pressure loading and frequent pressure cycles. The model HPBV ball valve, together with the associated accessories, provides the performance demanded by the market. The valve design and high-quality sealing materials ensure long operating time and high leak tightness.

High-pressure check valve with redundant sealing or metal seat Model HPCV

Description

The model HPCV high-pressure check valves have been developed for high-pressure applications of 15,000 to 60,000 psi [1,034 to 4,136 bar].
The wetted parts are suited specifically for applications with natural gas and aggressive media, but also for water and hydraulic oil.

Redundant sealing
The sealing element (piston) has a double sealing system from an elastic O-ring and a metal cone. The sealing concept is designed for demanding applications in the chemical, petrochemical and the oil and gas industries where high performance and reliable leak tightness is required.

Metal seat
This design is preferably used with corrosive or abrasive media like water and oil in applications with very high temperatures. The absence of soft sealing material is key for the long endurance of the metal seat.

High-pressure fittings and accessories Model HPFA

Description

The model HPFA high-pressure fittings and accessories has been developed for high-pressure applications of 15,000 ... 60,000 psi [1,034 ... 4,136 bar]. These are particularly suitable for control panels, where space is restricted, or for test benches.
The range of model HPFA includes elbow fittings, T-fittings, cross fittings, bulkhead connectors, gland collars, glands, anti-vibration glands and nipples.

High-pressure connection adapters and couplings Model HPAC

Description

The model HPAC high-pressure connection adapters and couplings have been developed for high-pressure applications of 15,000 ... 60,000 psi [1,034 ... 4,136 bar]. The connection adapters and couplings are particularly suitable for a safe connection to high-pressure valves, nipples and fittings, even in control panels, where space is restricted, or in test benches.

Pressure gauge cock
Model 910.10

Specifications per data sheet:
AC 09.01

Design:
- DIN 16261: PN 16 cocks with female/female and female/male connection for pressure gauges
- DIN 16262: PN 6 and PN 16 cocks with adjusting nut and male connection for pressure gauges
- DIN 16263: PN 16 cocks with adjusting nut and male connection and test connection for pressure gauges

Max. medium temperature:
+50 °C

Nominal pressure:
To 25 bar

Pressure gauge valve
Model 910.11

Specifications per data sheet:
AC 09.02

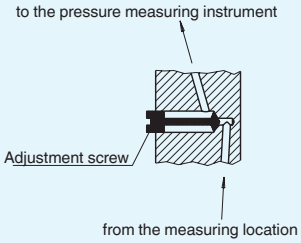
Design:
- DIN 16270: With vent screw
- DIN 16271: With test connection M20 x 1.5 and vent screw
- DIN 16272: With separate isolating test connection M20 x 1.5

Form A
LH-RH adjusting nut - male

Form B
Nipple and union nut - male, with shaft for instrument mounting bracket

Max. medium temperature:
- Brass: PN 250 (G ¼ thread: PN 125)
- Steel / Stainless steel: PN 400

Operating principle



Overpressure protector, adjustable Model 910.13

Specifications per data sheet:
AC 09.04

Design:
Valve body from brass or stainless steel 316Ti / 1.4571

Setting ranges:
0.4 … 2.5 bar / 2 … 6 bar / 5 … 25 bar / 20 … 60 bar / 50 … 250 bar / 240 … 400 bar

Max. temperature:
+130 °C

Through a helical spring, the outlet position is maintained until the pressure acting on the piston overcomes the back pressure of the spring, thus closing the valve. Once the pressure drops, the valve opens again and the piston returns to its resting position.

Snubbers, adjustable Model 910.12

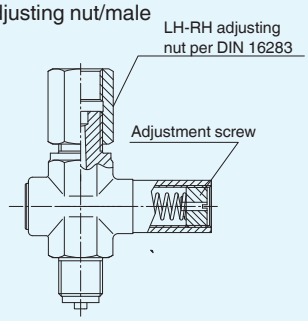
Specifications per data sheet:
AC 09.03

Design:
Brass, steel and stainless steel 316Ti / 1.4571

Max. medium temperature:
+120 °C

Snubbers are used to reduce the effects of pressure surges on the measuring instrument.

Form A, LH-RH adjusting nut/male



Syphon Model 910.15

Specifications per data sheet:
AC 09.06

Design:
DIN 16282 / Industrial standard designs

Form:
U-form / Trumpet form / Compact syphon / Custom

Connection adapter Model 910.14

Specifications per data sheet:
AC 09.05

Design:
- Female - male
- Female - female
- Male - male
- Self-sealing connecting nipple
- LH-RH adjusting nut DIN 16283
- Union nut and nipple DIN 16284
- Compression fitting with ferrule

Instrument mounting bracket Model 910.16

Specifications per data sheet:
AC 09.07

Design:
- Instrument mounting bracket for connection via adapter: Bracket per DIN 16281 form H for wall mounting and form A for wall, pipe and support mounting
- Bracket for pipe mounting
- Adapter
- Instrument mounting bracket for connection without adapter: Bracket for wall mounting or pipe mounting

Seals Model 910.17

Specifications per data sheet:
AC 09.08

Design:
- WIKA seal
- Flat gasket
- Edge sealing ring

SPECIAL APPLICATIONS

Instrument hook-up with monoblock valve, syphon, two-valve manifold and diaphragm pressure gauge

Instrument hook-ups

WIKA is happy to support you in the selection of the correct components for your application. Alongside the extensive selection of instrumentation valves and accessories, WIKA also offers qualified assembly of different individual components into a complete measuring arrangement (“instrument hook-up”).

Main advantages:

- Optimal compatibility with instruments, preventing connection issues
- Pre-assembled for quick on-site installation, eliminating the need for time-consuming component assembly
- Assembled instrumentation hook-up pre-tested for superior safety
- Complete solution from a single source, with dedicated support to help you find the perfect match for your needs

Ball-Ball-Ball Monoblock (model IBF3) assembled to differential pressure transmitter (DPT20)

YouTube video
Instrumentation hook-up I Tailor-made solutions for pressure measurement

Blog
Combination of pressure measuring instrument with accessories – Instrument hook-upinstead of own assembly

Hydrogen applications

Hydrogen applications have been established in the process industry for decades, with demand primarily being driven by refineries and methanol and ammonia production. WIKA has long been a partner to the hydrogen industry for instrumentation related solutions, with a proven track record, and is geared up to resolve any new challenges ahead. Whether hydrogen is produced by conventional methods or based on renewable energies, we provide solutions for the entire value chain of the hydrogen industry. Possible applications include hydrogen storage, hydrogen compression and dispensing, fuel cell testing and production, process facilities and fuelling stations.

Embrittlement – Safely prevent mechanical failure

Permanent contact to hydrogen may lead to so-called hydrogen embrittlement. The hydrogen can penetrate the material structures leading to a deterioration of the mechanical properties and eventually mechanical failure. To avoid this effect, WIKA relies on appropriate materials such as austenitic steel like 316L and 316Ti.

WIKA valves are **suitable for generic hydrogen service**, however some limitations may need to be taken into consideration regarding models, materials and soft seals.

Special features

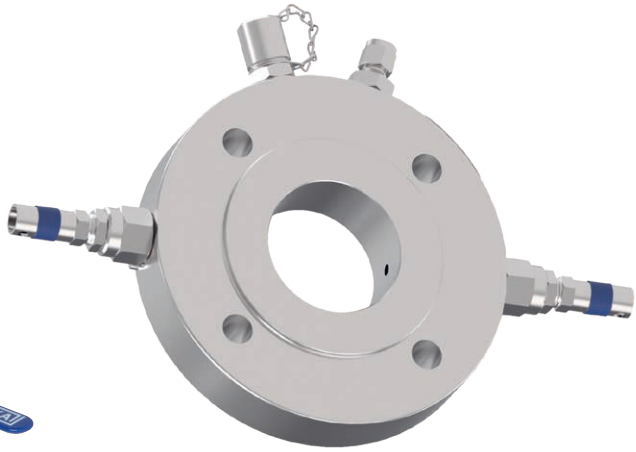
- Extended life cycle
- Designed to meet critical requirements
- NACE-compliant materials
- Fugitive emissions certification to ISO 15848-1 on instrumentation and process valves
- WIKA high-pressure needle valves and high-pressure check valves are currently being tested as per ISO 19880-3 by TÜV for H_2 refuelling stations.

H_2

HYDROGEN

Flushing rings and flushing flanges

Flushing rings and flushing flanges enable cleaning and maintenance without time-consuming dismounting of the measuring system. Cleaning is carried out via the straight bores. For an easier supply of the respective cleaning agent, a complete assembly of flushing ring or flushing flange with needle or ball valves is the best solution. Due to their high-quality workmanship, WIKA needle valves enable precise control of the media flow, even at high pressures.
WIKA ball valves are especially recommended, with viscous media.



Flushing flanges allow gradual and easier installation with efficient positioning and centring, thanks to the flange holes

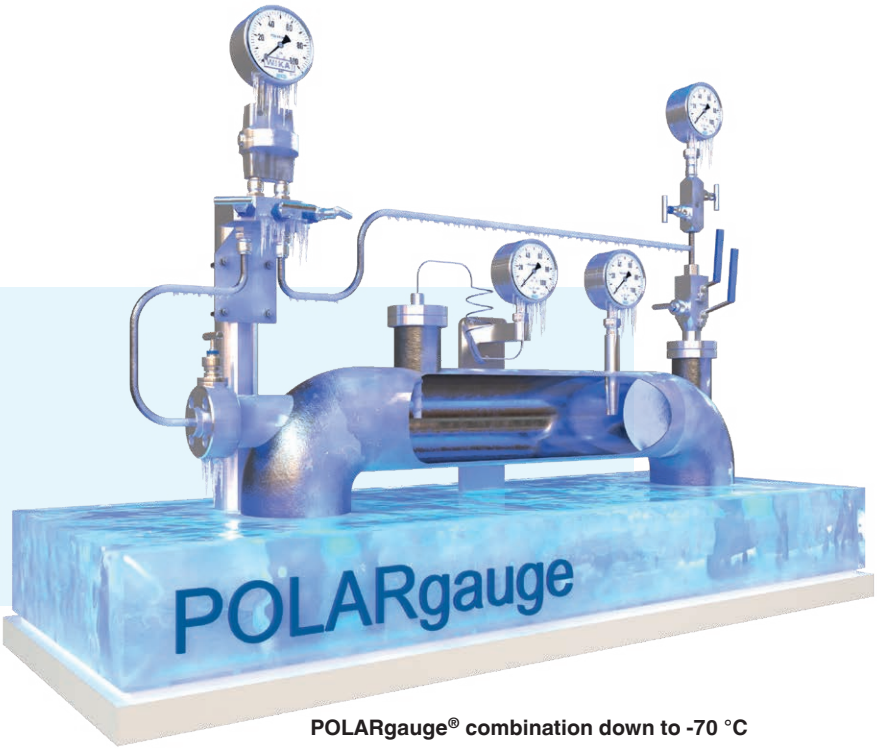
On-site calibration of measuring instruments

On-site calibration of measuring instruments is carried out in numerous industrial processes. The advantages are obvious: The instruments remain installed, so the process does not have to be opened/paused. In this way, plant operators reduce the time and costs involved in testing. At the same time, they rule out potential errors when reinstalling the instruments following their calibration in the laboratory.
A prerequisite for on-field calibration is usually the setting up of the measuring location with appropriate instrumentation valves. Depending on the installation situation, WIKA can provide the model IVM monoflange, model IBF monoblock and the model IV20 valve block in block-and-bleed version.

WIKA valves fulfil high demands on safety and service life

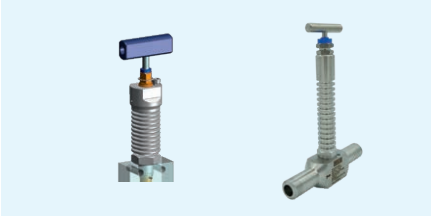
For the on-site calibration of pressure measuring instruments, we also feature the CPH7000 portable process calibrator, the CPP30 hand test pump and the CPG1500 precision digital pressure gauge on the website.
In addition, WIKA offers a customer-specific assembly with measuring instrument for all valves. Such “instrument hook-ups” are delivered ready for operation and leak tested.

For use at low temperatures



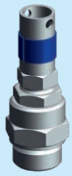
POLARgauge® combination down to -70 °C

The POLARgauge® and POLARvalve series have been designed specifically for measurement at extremely low ambient temperatures down to -70 °C. The instruments are mainly used in crude oil and natural gas processing.
For this product family, a special low-temperature silicone oil has been specified. Even at -70 °C, this oil remains in a state that enables correct measurement and measured value display.



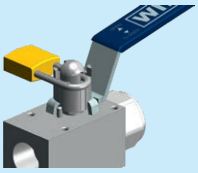
Option: Cryogenic needle valve bonnet down to -196 °C

Other versions of needle and ball valves

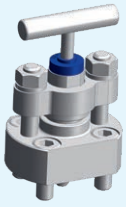


Anti-tamper version

Anti-tamper version with padlock

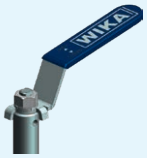


Anti-tamper version with padlock



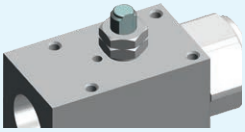
OS&Y bonnet

Extended T-bar handle

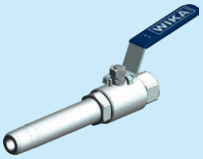


Extended valve spindle

Mounting holes for panel mounting



Mounting holes and valve stem for actuators



Extended valve body, suitable for flushing rings

CERTIFICATES AND APPROVALS

Given the increasing demands in terms of quality and product safety of industrial products, certified measuring instruments for pressure contribute considerably to the safety of the production processes. Therefore we offer a wide range of approvals and certificates.

Tests

- Pressure test as per MSS SP-61 and MSS SP-99 (as standard)
- PMI test
- Roughness measurement
- Coating thickness measurement
- Dye penetrant test
- Magnetic particle examination
- Ultrasonic test
- Visual test
- Fugitive emissions test to ISO 15848-1
- Cryogenic test down to -196 °C
- High-temperature test up to 350 °C
- Test as per Shell MESC or API standards
- Surface roughness

Approvals

- Pressure Equipment Directive
- NACE
- BAM
- EAC
- IBR
- ATEX
- CRN
- Bureau Veritas for marine applications
- DNV-GL for marine applications

Certificates

- Material proof
- RoHS
- Oil- and grease-free
- Fire safe in accordance with ISO 10947
- Drinking water applications
- Type approval test as per Lloyds register for cryogenic valves

WIKA worldwide

Europe

Austria
WIKA Messgerätevertrieb
Ursula Wiegand GmbH & Co. KG
Tel. +43 1 8691631
info@wika.at / www.wika.at

Benelux
WIKA Benelux
Tel. +31 475 535500
info@wika.nl / www.wika.nl

Bulgaria
WIKA Bulgaria EOOD
Tel. +359 2 82138-10
info@wika.bg / www.wika.bg

Croatia
WIKA Croatia d.o.o.
Tel. +385 1 6531-034
info@wika.hr / www.wika.hr

Denmark
WIKA Danmark A/S
Tel. +45 4581 9600
info@wika.as / www.wika.as

Finland
WIKA Finland Oy
Tel. +358 9 682492-0
info@wika.fi / www.wika.fi

France
WIKA Instruments s.a.r.l.
Tel. +33 1 71 68 10 00
info@wika.fr / www.wika.fr

Germany
WIKA Alexander Wiegand
SE & Co. KG
Tel. +49 9372 132-0
info@wika.de / www.wika.de

Ireland
WIKA Instruments Ireland Limited
Tel. +35 386 1449 360
info@wika.ie / www.wika.ie

Italy
WIKA Italia S.r.l. & C. S.a.s.
Tel. +39 02 93861-1
info@wika.it / www.wika.it

Poland
WIKA Polska spółka z ogranizoną
odpowiedzialnością sp. k.
Tel. +48 54 230110-0
info@wikapolska.pl
www.wikapolska.pl

Romania
WIKA Instruments Romania S.R.L.
Tel. +40 21 4048327
info@wika.ro / www.wika.ro

Serbia
WIKA Merna Tehnika d.o.o.
Tel. +381 11 2763722
info@wika.rs / www.wika.rs

Spain
Instrumentos WIKA S.A.U.
Tel. +34 933 9386-30
info@wika.es / www.wika.es

Switzerland
WIKA Schweiz AG
Tel. +41 41 91972-72
info@wika.ch / www.wika.ch

Türkiye
WIKA Instruments
Eayel Ölçüm Cihazları Tic. Ltd. Şti.
Tel. +90 216 41590-66
info@wika.com.tr
www.wika.com.tr

Ukraine
TOV WIKA Prylad
Tel. +38 044 496 83 80
info@wika.ua / www.wika.ua

United Kingdom
WIKA Instruments Ltd
Tel. +44 1737 644-008
info@wika.co.uk / www.wika.co.uk

North America

Canada
WIKA Instruments Ltd.
Tel. +1 780 4637035
info@wika.ca / www.wika.ca

USA
WIKA Instrument, LP
Tel. +1 770 5138200
info@wika.com / www.wika.us

Gayesco-WIKA USA, LP
Tel. +1 713 4750022
info@wikahouston.com
www.wika.us

Mensor Corporation
Tel. +1 512 3964200
sales@mensor.com
www.mensor.com

Latin America

Argentina
WIKA Argentina S.A.
Tel. +54 11 5442 0000
ventas@wika.com.ar
www.wika.com.ar

Brazil
WIKA do Brasil Ind. e Com. Ltda.
Tel. +55 15 3459-9700
vendas@wika.com.br
www.wika.com.br

Chile
WIKA Chile S.p.A.
Tel. +56 2 2964 9440
info@wika.cl / www.wika.cl

Colombia
Instrumentos WIKA Colombia S.A.S.
Tel. +57 601 7021347
info@wika.co / www.wika.co

Mexico
Instrumentos WIKA Mexico S.A. de C.V.

Tel. +52 55 50205300
ventas@wika.com / www.wika.mx

Asia

China
WIKA Instrumentation Suzhou
Co., Ltd.
Tel. +86 512 6878 8000
info@wika.cn / www.wika.com.cn

India
WIKA Instruments India Pvt. Ltd.
Tel. +1800-123-101010
info@wika.co.in / www.wika.co.in

Japan
WIKA Japan K. K.
Tel. +81 3 5439-6673
info@wika.co.jp / www.wika.co.jp

Kazakhstan
TOO WIKA Kazakhstan
Tel. +7 727 220 80 08
info@wika.kz / www.wika.kz

Korea
WIKA Korea Ltd.
Tel. +82 2 869-0505
info@wika.co.kr / www.wika.co.kr

Malaysia
WIKA Instrumentation (M) Sdn. Bhd.
Tel. +60 3 5590 6666
info@wika.my / www.wika.my

Philippines
WIKA Instruments Philippines Inc.
Tel. +63 2 234-1270
info@wika.ph / www.wika.ph

Singapore
WIKA Instrumentation Pte. Ltd.
Tel. +65 6844 5506
info@wika.sg / www.wika.sg

Taiwan
WIKA Instrumentation Taiwan Ltd.
Tel. +886 3 420 6052
info@wika.tw / www.wika.tw

Thailand
WIKA Instrumentation Corporation
(Thailand) Co., Ltd.
Tel. +66 2 326 6876
info@wika.co.th / www.wika.co.th

Uzbekistan
WIKA Instrumentation FE LLC
Tel. +998 71 205 84 30
info@wika.uz / www.wika.uz

Africa/Middle East

Botswana
WIKA Instruments Botswana
(Pty.) Ltd.
Tel. +267 3110013
info@wika.co.bw / wika.co.bw

Egypt
WIKA Near East Ltd.
Tel. +20 2 240 13130
info@wika.com.eg
www.wika.com.eg

Namibia
WIKA Instruments Namibia Pty Ltd.
Tel. +26 4 61238811
info@wika.com.na /
www.wika.com.na

Nigeria
WIKA WEST AFRICA LIMITED
Tel. +234 17130019
info@wika.com.ng / www.wika.ng

Saudi Arabia
WIKA Saudi Arabia LLC
Tel. +966 53 555 0874
info@wika.sa / www.wika.sa

South Africa
WIKA Instruments Pty. Ltd.
Tel. +27 11 62100-00
sales@wika.co.za
www.wika.co.za

United Arab Emirates
WIKA Middle East FZE
Tel. +971 4 883-9090
info@wika.ae / www.wika.ae

Australia

Australia
WIKA Australia Pty. Ltd.
Tel. +61 2 88455222
sales@wika.com.au
www.wika.com.au

New Zealand
WIKA Instruments Limited
Tel. +64 9 8479020
info@wika.co.nz / www.wika.co.nz

WIKA Alexander Wiegand SE & Co. KG
Alexander-Wiegand-Straße 30 | 63911 Klingenberg | Germany
Tel. +49 9372 132-0 | info@wika.de | www.wika.de

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You can find further information here!

WIKA

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www.wika.com